

003

DOs :

- ### DON'Ts:

- ### IMPORTANT INSTRUCTIONS TO CANDIDATES

- ### Marks Distribution

003-A1



003-A1

[Turn Over

ZOLLEGE.in

CHEMICAL ENGINEERING

PART - I

Each question carries one mark.

(50 × 1 = 50)

1. In a given system, extensive property of a thermodynamic system depends upon
 - (A) Pressure & temperature
 - (B) Viscosity
 - (C) Mass
 - (D) Volume

2. Enthalpy for the reaction $C + O_2 \rightarrow CO_2$ is
 - (A) Positive
 - (B) Negative
 - (C) Zero
 - (D) None of these

3. Specific heat at constant pressure (C_p) is
 - (A) $\left(\frac{\partial E}{\partial T}\right)_P$
 - (B) $\left(\frac{\partial H}{\partial T}\right)_P$
 - (C) $\left(\frac{\partial S}{\partial T}\right)_P$
 - (D) None of these

4. Joule – Thomson coefficient for a perfect gas is
 - (A) Zero
 - (B) Positive
 - (C) Negative
 - (D) None of these

5. For a chemical reaction occurring at equilibrium under constant temperature and pressure, the change in Gibbs free energy is
 - (A) Maximum
 - (B) Minimum
 - (C) Zero
 - (D) None of these

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6. The number of degrees of freedom for a system prepared by partially decomposing CaCO_3 into an evacuated space is
- (A) 0 (B) 1
(C) 2 (D) 3
7. A rotameter is a device used to measure
- (A) Velocity of fluid in pipes (B) Velocity of gauges
(C) Vortex flow (D) Flow of fluids
8. Cavitation is caused by
- (A) High velocity (B) Low Barometric pressure
(C) High pressure (D) Low pressure
9. For measuring flow by a Venturimeter, it should be installed in
- (A) Vertical line (B) Inclined line with upward flow
(C) Horizontal line (D) In any direction & in any location
10. A large Reynold's number is indication of
- (A) Laminar flow (B) Steady flow
(C) Smooth and stream line flow (D) Highly turbulent flow
11. Mesh is defined as the number of openings per linear
- (A) Feet of screen surface (B) Inch of screen surface
(C) Meter of screen surface (D) None of these
12. Specific surface of spherical particles is given by
- (A) $6 / D_p$ (B) $2 / D_p$
(C) $4 / D_p$ (D) $12 / D_p$

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13. For non – spherical particle, the sphericity (ϕ) is defined by the relation
- (A) $\phi_S = V_P / (D_P S_P)$ (B) $\phi_S = (D_P S_P) / V_P$
 (C) $\phi_S = 6V_P / (D_P S_P)$ (D) $\phi_S = V_P / (6D_P S_P)$
14. Ball mill is used for
- (A) Crushing (B) Coarse grinding
 (C) Fine grinding (D) Attrition
15. The unit of specific cake resistance is
- (A) kg/m^2 (B) m/kg
 (C) m/kg^2 (D) kg/m^3
16. Dropwise condensation usually occurs on
- (A) Glazed surface (B) Smooth surface
 (C) Oil surface (D) Coated surface
17. In a heat exchanger with one fluid evaporating or condensing, the surface area required is least in
- (A) Parallel flow (B) Counter flow
 (C) Cross flow (D) Same in all above
18. Heat pipe is widely used because it acts as
- (A) an insulator (B) conductor and insulator
 (C) a super conductor (D) a fin
19. Emissivity of a body is equal to absorptivity if the body is
- (A) in thermal equilibrium (B) at low temperature
 (C) at high temperature (D) none of these

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20. A radiation shield should have
 (A) Zero reflectivity (B) Low reflectivity
 (C) High reflectivity (D) None of these
21. The effect of scaling in a heat exchanger is accounted through
 (A) Heat transfer coefficient (B) Fouling factors
 (C) Insulation factors (D) Diffusivity factors
22. Mass transfer coefficient (K) and diffusivity (D) are related according to film theory is
 (A) $K \propto D$ (B) $K \propto \sqrt{D}$
 (C) $K \propto D^{1.5}$ (D) $K \propto D^2$
23. The binary diffusivity in gases depends upon
 (A) Temperature (B) Pressure
 (C) Nature of components (D) None of these
24. Raoult's law is applicable to
 (A) Ideal solutions (B) Real solutions
 (C) Mixture of water and alcohol (D) All of these
25. Ratio of the partial pressure of the vapour to the vapour pressure of liquid is called
 (A) Humidity (B) Saturated humidity
 (C) Relative humidity (D) None of these
26. Cox chart is used in the design of
 (A) Distillation column (B) Condensor
 (C) Heat exchanger (D) Crystallizer

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27. The rate of leaching depends on
 (A) The particle size (B) The temperature
 (C) The agitation (D) All of these
28. Schmidt number (N_{SC}) is defined as
 (A) μ / D_{AB} (B) $\mu / \rho D_{AB}$
 (C) $\rho \mu / D_{AB}$ (D) $\mu D_{AB} / \rho$
29. Ficks second law of diffusion in one dimension is
 (A) $\partial C_A / \partial t = D_{AB} (\partial^2 C_A) / (\partial x^2)$ (B) $\partial C_A / \partial t = D_{AB} (\partial C_A) / (\partial x)$
 (C) $\partial C_A / \partial t = (\partial C_A) / (\partial x)$ (D) None of these
30. The rate of chemical reaction depends upon
 (A) Temperature (B) Pressure
 (C) Concentration (D) All of these
31. Space time in flow reactor is
 (A) Usually equal to the residence time
 (B) The reciprocal of the space velocity
 (C) Both (A) and (B)
 (D) None of these
32. BET apparatus is used to determine
 (A) Specific surface of porous catalyst
 (B) Pure size distribution
 (C) Pore diameter
 (D) Porosity of the catalyst bed

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33. What is the dispersion number for a CSTR ?
 (A) 0 (B) 1
 (C) < 1 (D) ∞
34. Which of the following explains the mechanism of catalysis ?
 (A) Activated complex theory (B) Collision theory
 (C) Thermodynamics (D) None of these
35. Those material which improves the activity of a catalyst is called
 (A) Carrier (B) Promoter
 (C) Inhibitor (D) None of these
36. If E is the age distribution of fluid leaving a vessel, then
 (A) $\int_0^{\infty} E \cdot dt = 0$ (B) $\int_0^{\infty} E \cdot dt = 1$
 (C) $\int_0^{\infty} E \cdot dt = \infty$ (D) $\int_0^{\infty} E \cdot dt = \frac{2}{\pi}$
37. Characterization of a dynamic system by a transfer function can be done for
 (A) Linear system (B) Non – linear system
 (C) Both (A) & (B) (D) None of these
38. Phase angle (ϕ) of the sinusoidal response of first order system is given by
 (A) $\phi = \tan^{-1}(\omega\tau)$ (B) $\phi = \tan^{-1}(-\omega\tau)$
 (C) $\phi = \tan^{-1}(\omega\tau)$ (D) $\phi = \tan^{-1}(-\omega\tau)$

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39. With a damping coefficient more than 1 the second order will be
 (A) Under damped (B) Oscillatory
 (C) Over damped (D) Critically damped
40. Routh test cannot be used to test the stability of a control system containing
 (A) Controller (B) Transportation lag
 (C) Final control element (D) None of these
41. Diameter of the distillation column is set by
 (A) Number of theoretical plates
 (B) Allowable vapour velocity
 (C) Static submergence
 (D) Length of straight rectangular weir on cross flow tray
42. Slope of the operating line in the stripping section of a distillation column is
 (A) 0 (B) ∞
 (C) > 1 (D) < 1
43. Break – even point is the ratio of fixed cost to
 (A) Unit price
 (B) Unit variable cost
 (C) Unit price + Unit variable cost
 (D) Unit price – Unit variable cost
44. Sucrose content in cane sugar may be around
 (A) 30% (B) 70%
 (C) 80% (D) 95%

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45. Ultimate analysis of coal determines
- (A) Carbon (B) Hydrogen
(C) Sulphur (D) All of these
46. A solution of specific gravity 1.0 consists of 35% A by weight and the remaining 'B' if the specific gravity of A is 0.7, the specific gravity of 'B' is
- (A) 1.25 (B) 1.3
(C) 1.35 (D) 1.2
47. For the case of fuel gas undergoing combustion with air, if the air/fuel ratio is increased, the adiabatic flame temperature
- (A) Increases (B) Decreases
(C) Depends on fuel type (D) None of these
48. An aqueous solution of 2.45% by weight H_2SO_4 has a specific gravity of 1.011. The composition expressed in normality is
- (A) 0.25 (B) 0.2528
(C) 0.5 (D) 0.5055
49. Knudson diffusion is directly proportional to
- (A) T (B) $\sqrt{T}$
(C) $1/\sqrt{T}$ (D) T^2
50. Rate of autocatalytic chemical reaction is a function of
- (A) Temperature only (B) Pressure only
(C) Composition only (D) All of these

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PART - II

Each question carries two marks.

(25 × 2 = 50)

51. The change in free energy when a real gas undergoes an isothermal change in state is

- (A) $\Delta G = RT \ln (V_2/V_1)$ (B) $\Delta G = RT \ln (P_2/P_1)$
(C) $\Delta G = RT \ln (f_2/f_1)$ (D) $\Delta G = RT \ln (\gamma_2/\gamma_1)$

52. The equilibrium constant for the reaction $N_2 + 3H_2 \rightarrow 2NH_3$ is 0.1084. Under the same conditions, the equilibrium constant for the reaction $1/2 N_2 + 3/2 H_2 \leftrightarrow NH_3$ is

- (A) 0.1084 (B) 0.3292
(C) 0.0118 (D) 0.0542

53. What is the change in entropy when 1 gm of ice at 0°C is converted to steam at 100°C ?
 C_p of water is 1 cal/g, $\lambda_{\text{vap}} = 540$ cal/g

- (A) 0.553 cal/g K (B) 1.053 cal/g K
(C) 2.053 cal/g K (D) None of these

54. Critical speed of ball mill is equal to

- (A) $1 / (D - d)$ (B) $1 / \sqrt{D - d}$
(C) $76.65 / \sqrt{D - d}$ (D) $76.75 / \sqrt{D - d}$

55. Percentage of drum submerged in slurry in case of rotary drum filter is

- (A) 3 (B) 30
(C) 85 (D) None of these

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56. A steel ball of mass 1 kg and specific heat 0.4 kJ/kg is at a temperature of 60 °C. It is dropped into 1 kg water at 20 °C. The final steady state temperature of water is
- (A) 23.5 °C (B) 30 °C
(C) 35 °C (D) 40 °C
57. For a current wire of 20 mm diameter exposed to air ($h = 20 \text{ W/m}^2 \text{ K}$), maximum heat dissipation occurs when thickness of insulation ($K = 0.5 \text{ W/mK}$) is
- (A) 20 mm (B) 25 mm
(C) 35 mm (D) 10 mm
58. In a certain heat exchanger, both the fluids have identical mass flow rate – specific heat product. The hot fluid enters at 76 °C and leaves at 47 °C and the cold fluid enters at 26 °C leaves at 55 °C. The effectiveness of heat exchanger is
- (A) 0.16 (B) 0.58
(C) 0.72 (D) 1.0
59. NTU is calculated by the equation
- (A) $UA / C_{\min}$ (B) $UA C_{\min}$
(C) $C_{\min} / UA$ (D) $C_{\min} / C_{\max}$
60. Fourier's law of heat conduction gives the heat flow for
- (A) One dimensional flow only (B) Two dimensional flow only
(C) Irregular surfaces only (D) All surfaces

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61. A binary hydrocarbon liquid mixture of A and B ($K_A = 1.5$) containing 60 mol % A is flash vapourised. If 40% of the feed is vapourised, the mole fraction of 'A' in the bottom and distillate is

- (A) 0.5 & 0.75 (B) 0.25 & 0.5
(C) 0.85 & 0.95 (D) 0.75 & 0.75

62. Match list I with list II and select the correct answer from the codes given below the lists :

LIST - I

- (a) Rotary atomizer
(b) Relative volatility
(c) Pneumatic nozzle
(d) Selectivity

LIST - II

- (1) Kinetic energy
(2) Centrifugal pump
(3) Distillation
(4) Liquid - liquid extraction

- | | (a) | (b) | (c) | (d) |
|-----|-----|-----|-----|-----|
| (A) | 2 | 3 | 1 | 4 |
| (B) | 2 | 1 | 3 | 4 |
| (C) | 1 | 2 | 3 | 4 |
| (D) | 4 | 3 | 1 | 2 |

63. According to surface - renewal theory, mass transfer coefficient is directly proportional to

- (A) D_{AB} (B) D_{AB}^2
(C) $D_{AB}^{1.5}$ (D) $D_{AB}^{0.5}$

64. The psychometric ratio is defined as

- (A) h_G / K_y (B) K_y / h_G
(C) $h_G / K_y C_s$ (D) N_{SC} / N_{pr}

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65. Rotary driers are operated with the holdups of material in the range of
 (A) 0.20 to 0.30 (B) 0.6 to 0.75
 (C) 0.40 to 0.50 (D) 0.05 to 0.15
66. If $r_A = -dC_A / dt = 0.2$ mol/lit-sec when $C_A = 1$ mol/lit, what is the rate of reaction when $C_A = 10$ mol / lit ?
 (A) 2 mol/lit.sec (B) 0.2 mol (lit.sec)
 (C) 20 mol/sec (D) 0.02 mol/lit.sec
67. The rate equation for an autocatalytic reaction
 $A + R \xrightarrow{k_1} R + R$ is $-r_A = dC_A/dt = k C_A C_R$ plot of $(-r_A)$ versus C_A gives a
 (A) Straight line with slope k (B) Parabola
 (C) Hyperbola (D) Straight line with zero slope
68. For an irreversible elementary first order reaction in parallel $A \xrightarrow{k_1} R$; $A \xrightarrow{k_2} S$. A plot of concentration of component R versus concentration of components gives a straight line with slope of
 (A) $k_1 + k_2$ (B) $k_1 - k_2$
 (C) k_2 / k_1 (D) k_1 / k_2
69. The transfer function of a PD controller is
 (A) $K_C / \tau_D S$ (B) $K_C (1 + 1 / \tau_D S)$
 (C) $K_C (1 + \tau_D S)$ (D) $K_C (1 + \tau_D / S)$
70. At the corner frequency, amplitude ratio (AR) for the sinusoidal response of first order system is
 (A) $1 / \sqrt{2}$ (B) b
 (C) $\sqrt{2}$ (D) $1/\sqrt{5}$

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71. In under damped second – order response

- (A) Over shoot = decay ratio (B) Over shoot = (decay ratio)²
(C) Over shoot = $\sqrt{\text{decay ratio}}$ (D) Over shoot = (decay ratio)³

72. Accuracy is specified as $\pm 0.5\%$ of true value. At 5% of full scale, error of the instrument will be

- (A) $(\pm) 0.025\%$ (B) $(\pm) 0.5\%$
(C) $(\pm) 2.5\%$ (D) $(\pm) 25\%$

73. Laminar region exists during agitation when Reynold's number is

- (A) Less than 10 (B) More than 50
(C) More than 1000 (D) More than 2500

74. Mixing of plastic solids is generally facilitated by

- (A) Dispersion (B) Mastication
(C) Kneading (D) None of these

75. Polytetrafluroethylene (PTFE) is known as

- (A) Teflon (B) Decron
(C) Perspex (D) Nylon

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SEAL

A-1