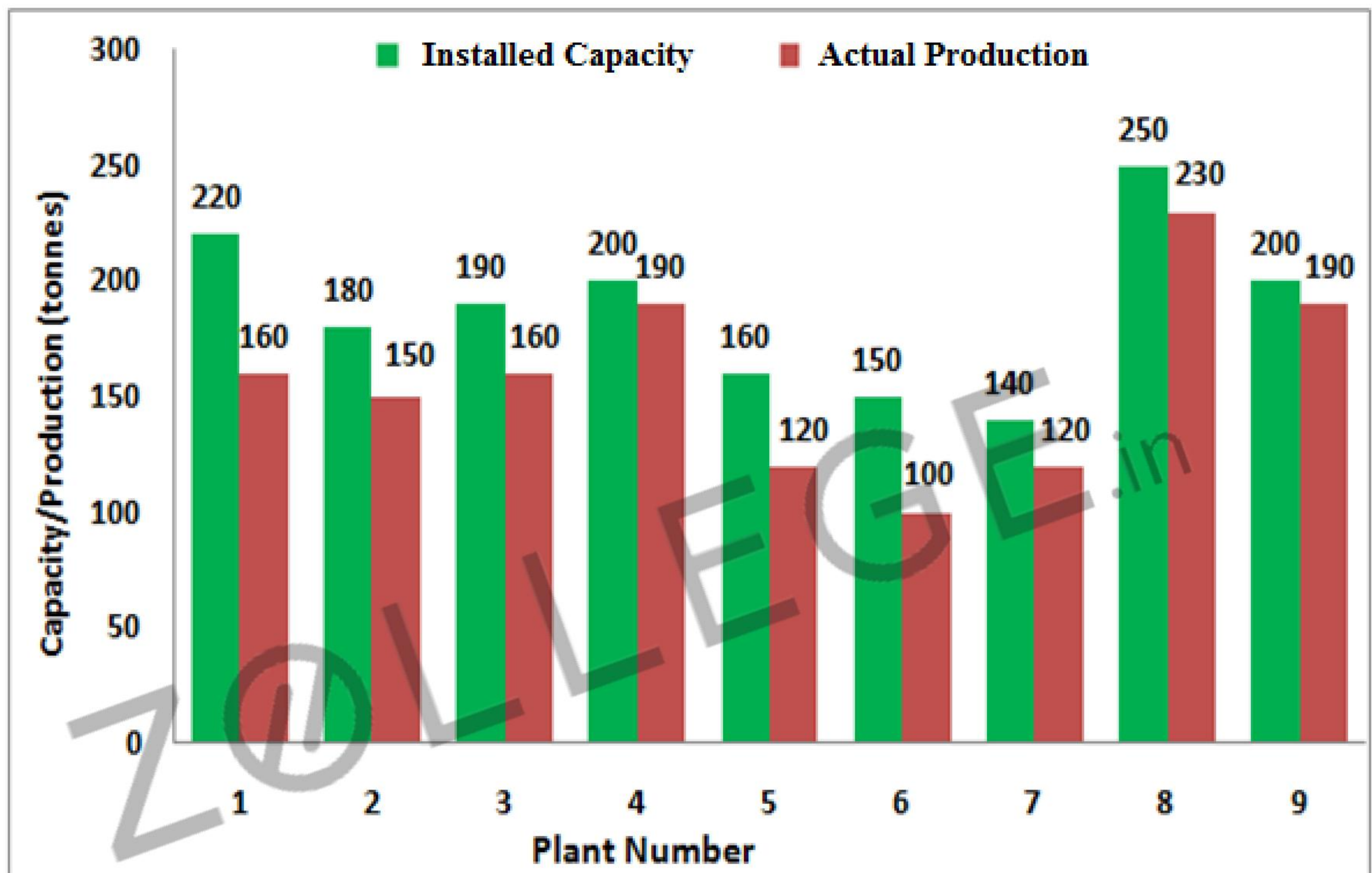


Q. 1 – Q. 5 carry one mark each.

- Q.1 The chairman requested the aggrieved shareholders to _____ him.
(A) bare with (B) bore with (C) bear with (D) bare
- Q.2 Identify the correct spelling out of the given options:
(A) Managable (B) Manageable (C) Mangaible (D) Managible
- Q.3 Pick the odd one out in the following:
13, 23, 33, 43, 53
(A) 23 (B) 33 (C) 43 (D) 53
- Q.4 R2D2 is a robot. R2D2 can repair aeroplanes. No other robot can repair aeroplanes.
Which of the following can be logically inferred from the above statements?
(A) R2D2 is a robot which can only repair aeroplanes.
(B) R2D2 is the only robot which can repair aeroplanes.
(C) R2D2 is a robot which can repair only aeroplanes.
(D) Only R2D2 is a robot.
- Q.5 If $|9y-6|=3$, then $y^2 - 4y/3$ is _____.
(A) 0 (B) $+1/3$ (C) $-1/3$ (D) undefined

Q. 6 – Q. 10 carry two marks each.

- Q.6 The following graph represents the installed capacity for cement production (in tonnes) and the actual production (in tonnes) of nine cement plants of a cement company. Capacity utilization of a plant is defined as ratio of actual production of cement to installed capacity. A plant with installed capacity of at least 200 tonnes is called a large plant and a plant with lesser capacity is called a small plant. The difference between total production of large plants and small plants, in tonnes is _____.



- Q.7 A poll of students appearing for masters in engineering indicated that 60 % of the students believed that mechanical engineering is a profession unsuitable for women. A research study on women with masters or higher degrees in mechanical engineering found that 99 % of such women were successful in their professions.

Which of the following can be logically inferred from the above paragraph?

- (A) Many students have misconceptions regarding various engineering disciplines.
- (B) Men with advanced degrees in mechanical engineering believe women are well suited to be mechanical engineers.
- (C) Mechanical engineering is a profession well suited for women with masters or higher degrees in mechanical engineering.
- (D) The number of women pursuing higher degrees in mechanical engineering is small.

- Q.8 Sourya committee had proposed the establishment of Sourya Institutes of Technology (SITs) in line with Indian Institutes of Technology (IITs) to cater to the technological and industrial needs of a developing country.

Which of the following can be logically inferred from the above sentence?

Based on the proposal,

- (i) In the initial years, SIT students will get degrees from IIT.
- (ii) SITs will have a distinct national objective.
- (iii) SIT like institutions can only be established in consultation with IIT.
- (iv) SITs will serve technological needs of a developing country.

(A) (iii) and (iv) only.

(B) (i) and (iv) only.

(C) (ii) and (iv) only.

(D) (ii) and (iii) only.

- Q.9 Shaquille O' Neal is a 60% career free throw shooter, meaning that he successfully makes 60 free throws out of 100 attempts on average. What is the probability that he will successfully make exactly 6 free throws in 10 attempts?

(A) 0.2508

(B) 0.2816

(C) 0.2934

(D) 0.6000

- Q.10 The numeral in the units position of $211^{870} + 146^{127} \times 3^{424}$ is _____.

END OF THE QUESTION PAPER

A : ENGINEERING MATHEMATICS (COMPULSORY)**Q. 1 – Q. 7 carry one mark each.**

- Q.1 A company records heights of all employees. Let X and Y denote the errors in the average height of male and female employees respectively. Assume that $X \sim N(0, 4)$ and $Y \sim N(0, 9)$ and they are independent. Then the distribution of $Z = (X + Y)/2$ is
- (A) $N(0, 6.5)$ (B) $N(0, 3.25)$ (C) $N(0, 2)$ (D) $N(0, 1)$
- Q.2 The volume of the solid obtained by revolving the curve $y^2 = x$, $0 \leq x \leq 1$ around y -axis is
- (A) π (B) 2 (C) $\frac{\pi}{2}$ (D) $\frac{\pi}{5}$
- Q.3 Let $y(x)$ be the solution of the initial value problem $\frac{dy}{dx} + 2xy = x$; $y(0) = 0$. Find the value of $\lim_{x \rightarrow \infty} y(x)$.
- Q.4 Which of the following is a quasi-linear partial differential equation?
- (A) $\frac{\partial^2 u}{\partial t^2} + u^2 = 0$
- (B) $\left(\frac{\partial u}{\partial t}\right)^2 + \frac{\partial u}{\partial x} = 0$
- (C) $\left(\frac{\partial u}{\partial t}\right)^2 - \left(\frac{\partial u}{\partial x}\right)^2 = 0$
- (D) $\left(\frac{\partial u}{\partial t}\right)^4 - \left(\frac{\partial u}{\partial x}\right)^3 = 0$
- Q.5 Let $P(x)$ and $Q(x)$ be the polynomials of degree 5, generated by Lagrange and Newton interpolation methods respectively, both passing through given six distinct points on the xy -plane. Which of the following is correct?
- (A) $P(x) \equiv Q(x)$
- (B) $P(x) - Q(x)$ is a polynomial of degree 1
- (C) $P(x) - Q(x)$ is a polynomial of degree 2
- (D) $P(x) - Q(x)$ is a polynomial of degree 3

Q.6 The Laurent series of $f(z) = 1/(z^3 - z^4)$ with center at $z = 0$ in the region $|z| > 1$ is

- (A) $\sum_{n=0}^{\infty} z^{n-3}$ (B) $-\sum_{n=0}^{\infty} \frac{1}{z^{n+4}}$ (C) $\sum_{n=0}^{\infty} z^n$ (D) $\sum_{n=0}^{\infty} \frac{1}{z^n}$

Q.7 The value of the surface integral $\iint_{\Gamma} \vec{F} \cdot \vec{n} \, dS$ over the sphere Γ given by $x^2 + y^2 + z^2 = 1$, where $\vec{F} = 4x \hat{i} - z \hat{k}$, and $\vec{n}$ denotes the outward unit normal, is

- (A) π (B) 2π (C) 3π (D) 4π

Q. 8 – Q. 11 carry two marks each.

Q.8 A diagnostic test for a certain disease is 90% accurate. That is, the probability of a person having (respectively, not having) the disease tested positive (respectively, negative) is 0.9. Fifty percent of the population has the disease. What is the probability that a randomly chosen person has the disease given that the person tested negative?

Q.9 Let $M = \begin{pmatrix} 1 & 1 \\ 0 & 1 \end{pmatrix}$. Which of the following is correct?

- (A) Rank of M is 1 and M is not diagonalizable
 (B) Rank of M is 2 and M is diagonalizable
 (C) 1 is the only eigenvalue and M is not diagonalizable
 (D) 1 is the only eigenvalue and M is diagonalizable

Q.10 Let $f(x) = 2x^3 - 3x^2 + 69$, $-5 \leq x \leq 5$. Find the point at which f attains the global maximum.

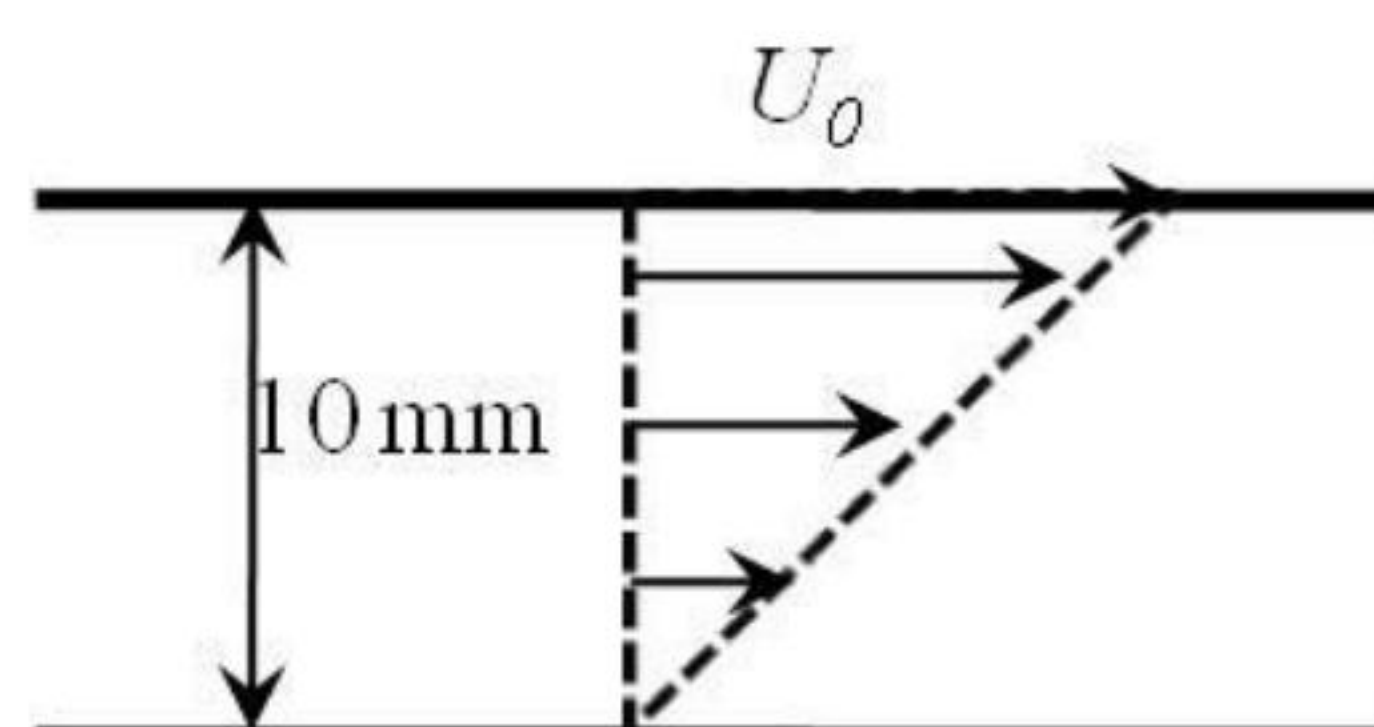
Q.11 Calculate $\int_{C_1} \vec{F} \cdot d\vec{r} - \int_{C_2} \vec{F} \cdot d\vec{r}$, where $C_1: \vec{r}(t) = (t, t^2)$ and $C_2: \vec{r}(t) = (t, \sqrt{t})$, t varying from 0 to 1 and $\vec{F} = xy \hat{j}$.

END OF THE QUESTION PAPER

B : FLUID MECHANICS

Q. 1 – Q. 9 carry one mark each.

- Q.1 In the parallel-plate configuration shown, steady-flow of an incompressible Newtonian fluid is established by moving the top plate with a constant speed, $U_0 = 1 \text{ m/s}$. If the force required on the top plate to support this motion is 0.5 N per unit area (in m^2) of the plate then the viscosity of the fluid between the plates is _____ N-s/m^2



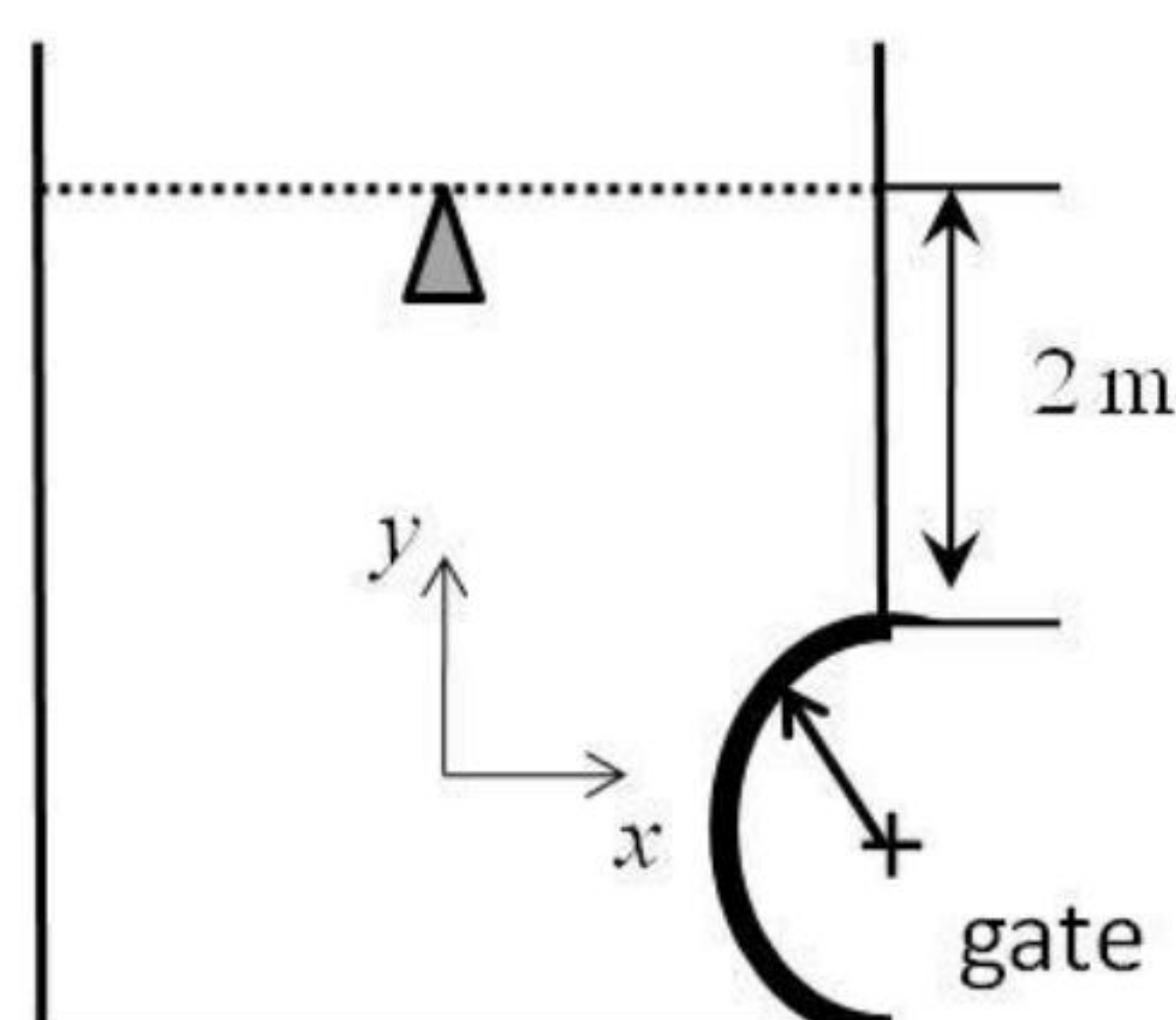
- Q.2 For a newly designed vehicle by some students, volume of fuel consumed per unit distance travelled (q_f in m^3/m) depends upon the viscosity (μ) and density (ρ) of the fuel and, speed (U) and size (L) of the vehicle as

$$q_f = C \frac{\rho U^2 L}{\mu^3}$$

where C is a constant. The dimensions of the constant C are

- (A) $\text{M}^0\text{L}^0\text{T}^0$ (B) $\text{M}^2\text{L}^{-1}\text{T}^{-1}$ (C) $\text{M}^2\text{L}^{-5}\text{T}^{-1}$ (D) $\text{M}^{-2}\text{L}^1\text{T}^1$

- Q.3 A semi-circular gate of radius 1 m is placed at the bottom of a water reservoir as shown in figure below. The hydrostatic force per unit width of the cylindrical gate in y -direction is _____ kN . The gravitational acceleration, $g = 9.8 \text{ m/s}^2$ and density of water $= 1000 \text{ kg/m}^3$.

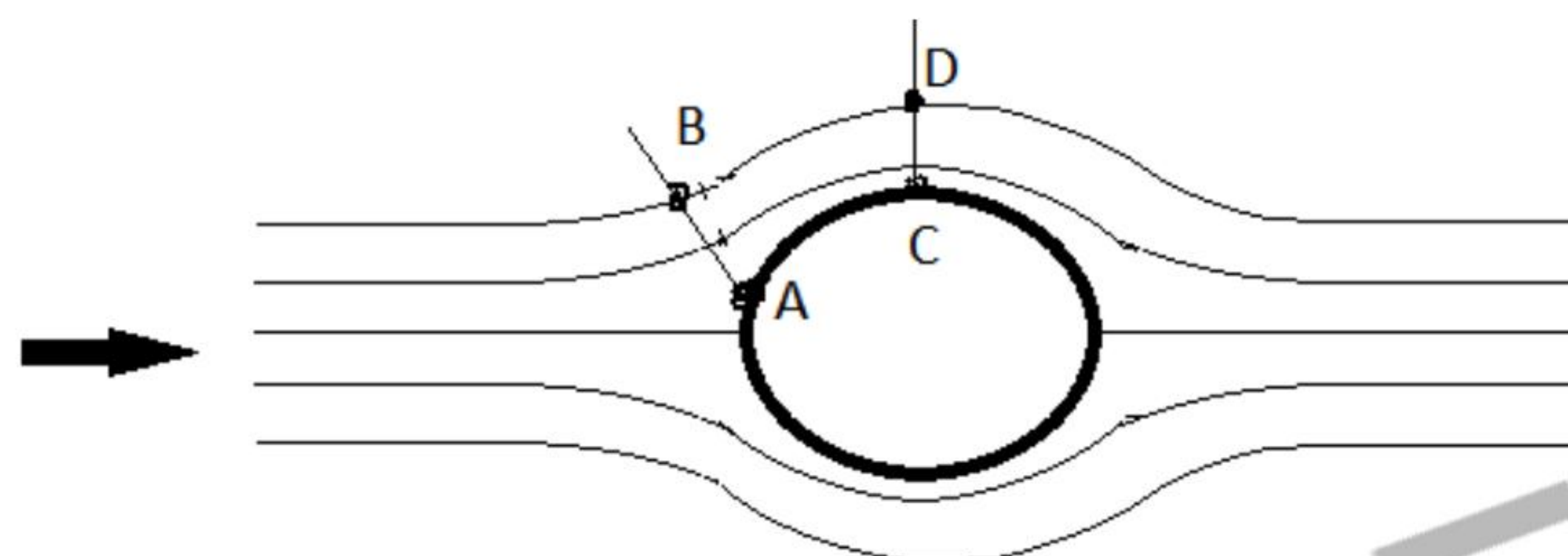


- Q.4 Velocity vector in m/s for a 2-D flow is given in Cartesian coordinate (x, y) as $\vec{V} = \left(\frac{x^2}{4}\hat{i} - \frac{xy}{2}\hat{j}\right)$. Symbols bear usual meaning. At a point in the flow field, the x - and y -components of the acceleration vector are given as 1 m/s^2 and -0.5 m/s^2 , respectively. The velocity magnitude at that point is _____ m/s .

Q.5 If $\phi(x, y)$ is velocity potential and $\psi(x, y)$ is stream function for a 2-D, steady, incompressible and irrotational flow, which one of the followings is incorrect?

- (A) $\left(\frac{dy}{dx}\right)_{\phi=\text{const.}} = -\frac{1}{\left(\frac{dy}{dx}\right)_{\psi=\text{const.}}}$ (B) $\frac{\partial^2 \psi}{\partial x^2} + \frac{\partial^2 \psi}{\partial y^2} = 0$
 (C) $\left(\frac{dy}{dx}\right)_{\phi=\text{const.}} = \frac{1}{\left(\frac{dy}{dx}\right)_{\psi=\text{const.}}}$ (D) $\frac{\partial^2 \phi}{\partial x^2} + \frac{\partial^2 \phi}{\partial y^2} = 0$

Q.6 The flow field shown over a bluff body has considerably curved streamlines. A student measures pressures at points A, B, C, and D and denotes them as P_A , P_B , P_C , and P_D respectively. State which one of the following statements is true. The arrow indicates the freestream flow direction.



- (A) $P_A = P_B$ and $P_C > P_D$
 (B) $P_A > P_B$ and $P_C > P_D$
 (C) $P_A = P_B$ and $P_C < P_D$
 (D) $P_A > P_B$ and $P_C < P_D$

Q.7 A 2-D incompressible flow is defined by its velocity components in m/s as $u = -\frac{cy}{x^2+y^2}$ and $v = \frac{cx}{x^2+y^2}$. If the value of the constant c is equal to $0.1 \text{ m}^2/\text{s}$, the numerical value of vorticity at the point $x = 1 \text{ m}$ and $y = 2 \text{ m}$ is _____ s^{-1} .

Q.8 Two flow configurations are shown below for flow of incompressible, viscous flow. The inlet velocity for the diverging nozzle (Fig (i)) and free-stream velocity for flow past the bluff body (Fig(ii)) is constant. Points A and B are separation points and flow is laminar. The relation regarding velocity gradients at point A and B is (y is the direction normal to the surface at the point of separation)

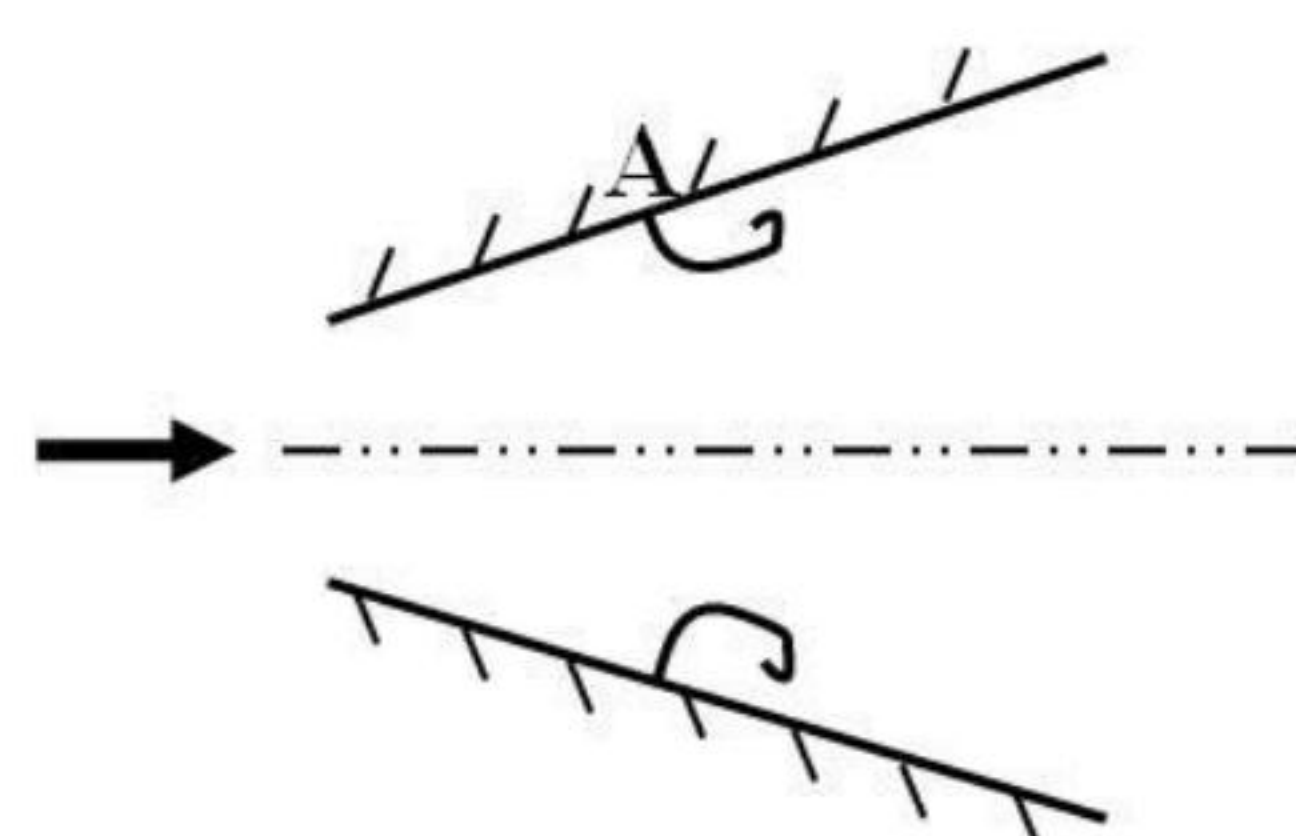


Fig (i)

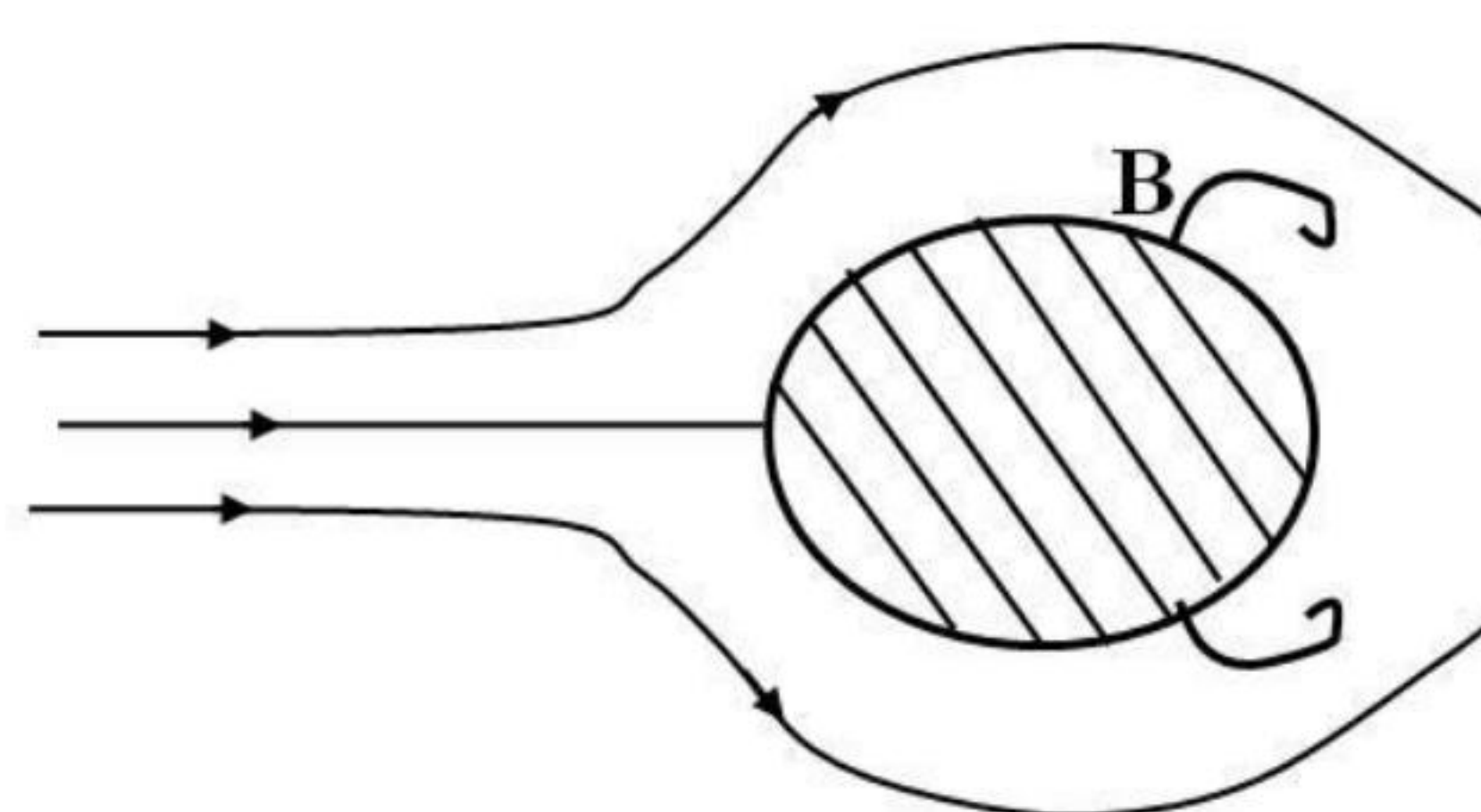
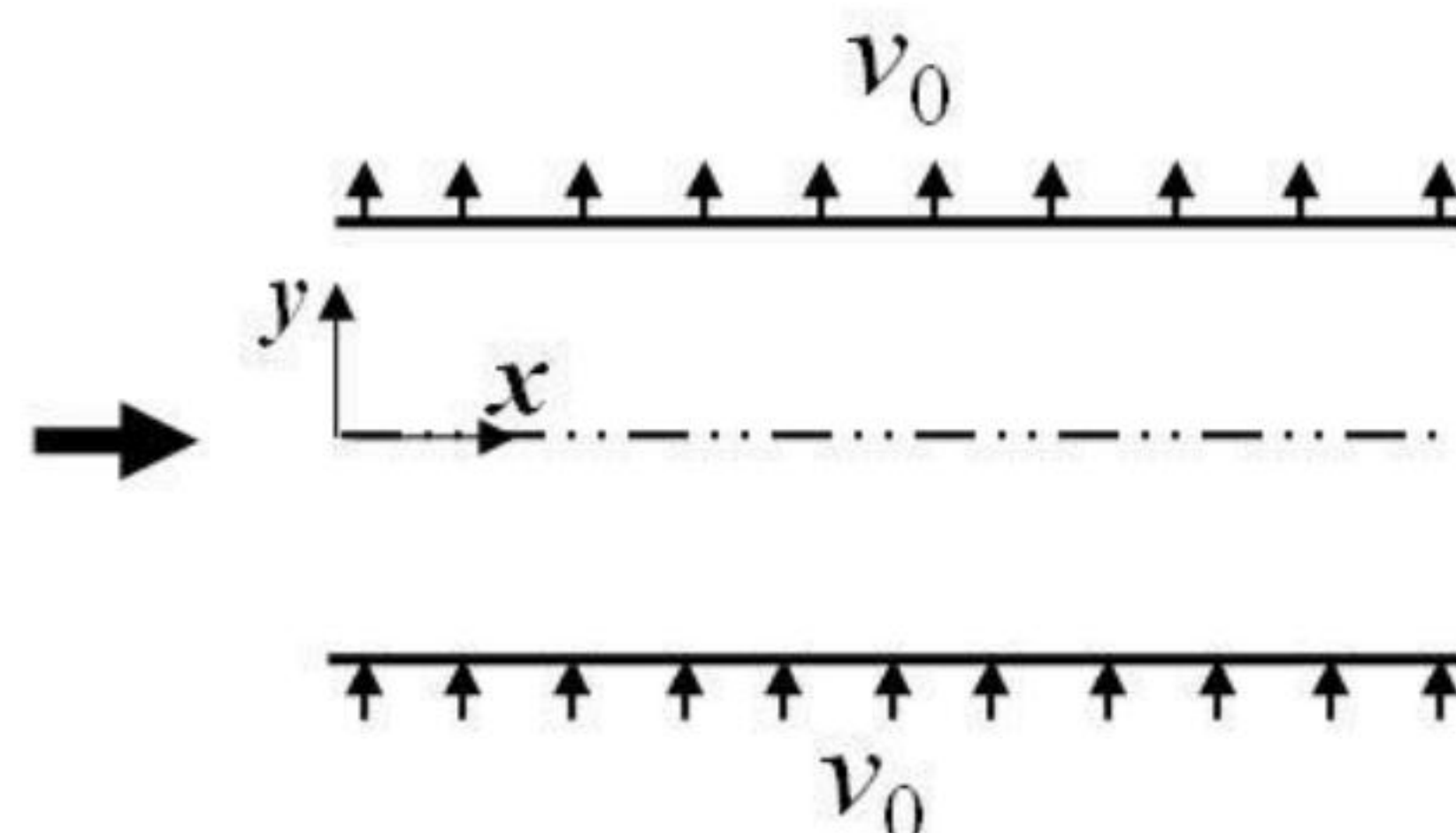


Fig (ii)

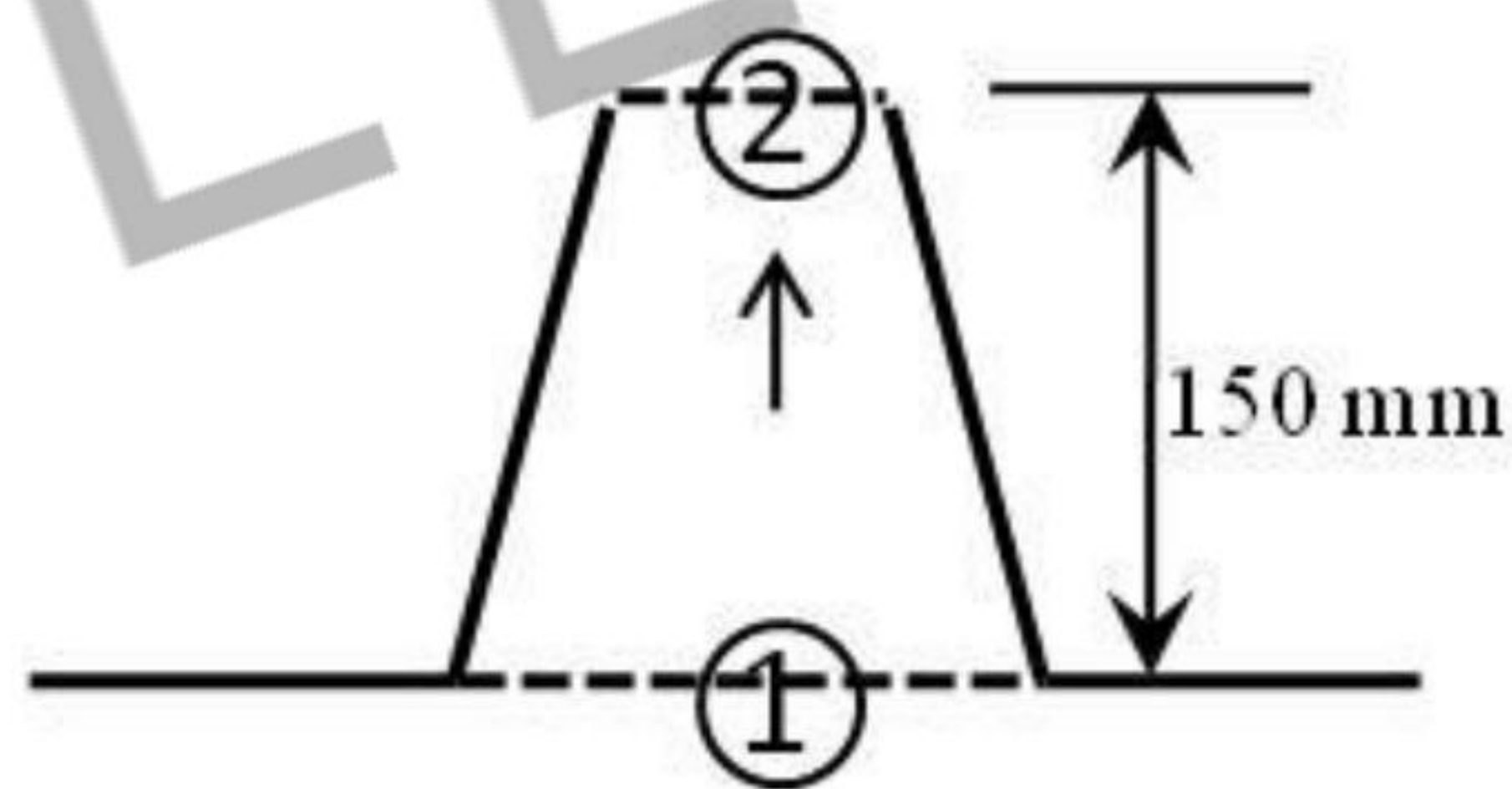
- (A) $\left(\frac{\partial u}{\partial y}\right)_A = \left(\frac{\partial u}{\partial y}\right)_B$ (B) $\left(\frac{\partial u}{\partial y}\right)_A > \left(\frac{\partial u}{\partial y}\right)_B$ (C) $\left(\frac{\partial u}{\partial y}\right)_A < \left(\frac{\partial u}{\partial y}\right)_B$ (D) $\left(\frac{\partial^2 u}{\partial y^2}\right)_A = \left(\frac{\partial^2 u}{\partial y^2}\right)_B$

- Q.9 Consider a fully developed, steady, incompressible, 2-D, viscous channel flow with uniform suction and blowing velocity v_0 , as shown in the figure given below. The centerline velocity of the channel is 10 m/s along the x -direction. If the value of v_0 at both the walls is 1 m/s, the value of the y -component of velocity inside the flow field is _____ m/s.

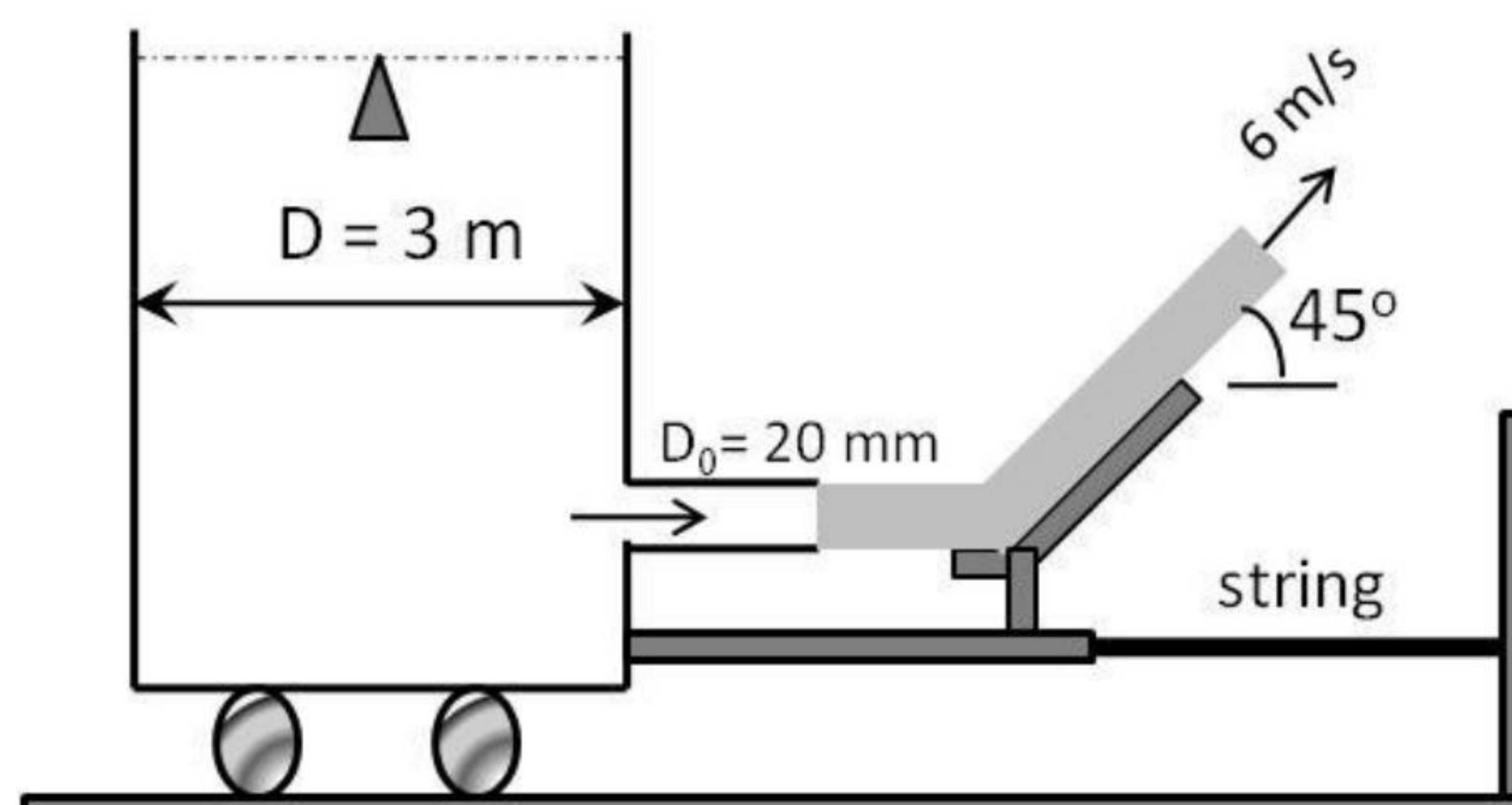


Q. 10 – Q. 22 carry two marks each.

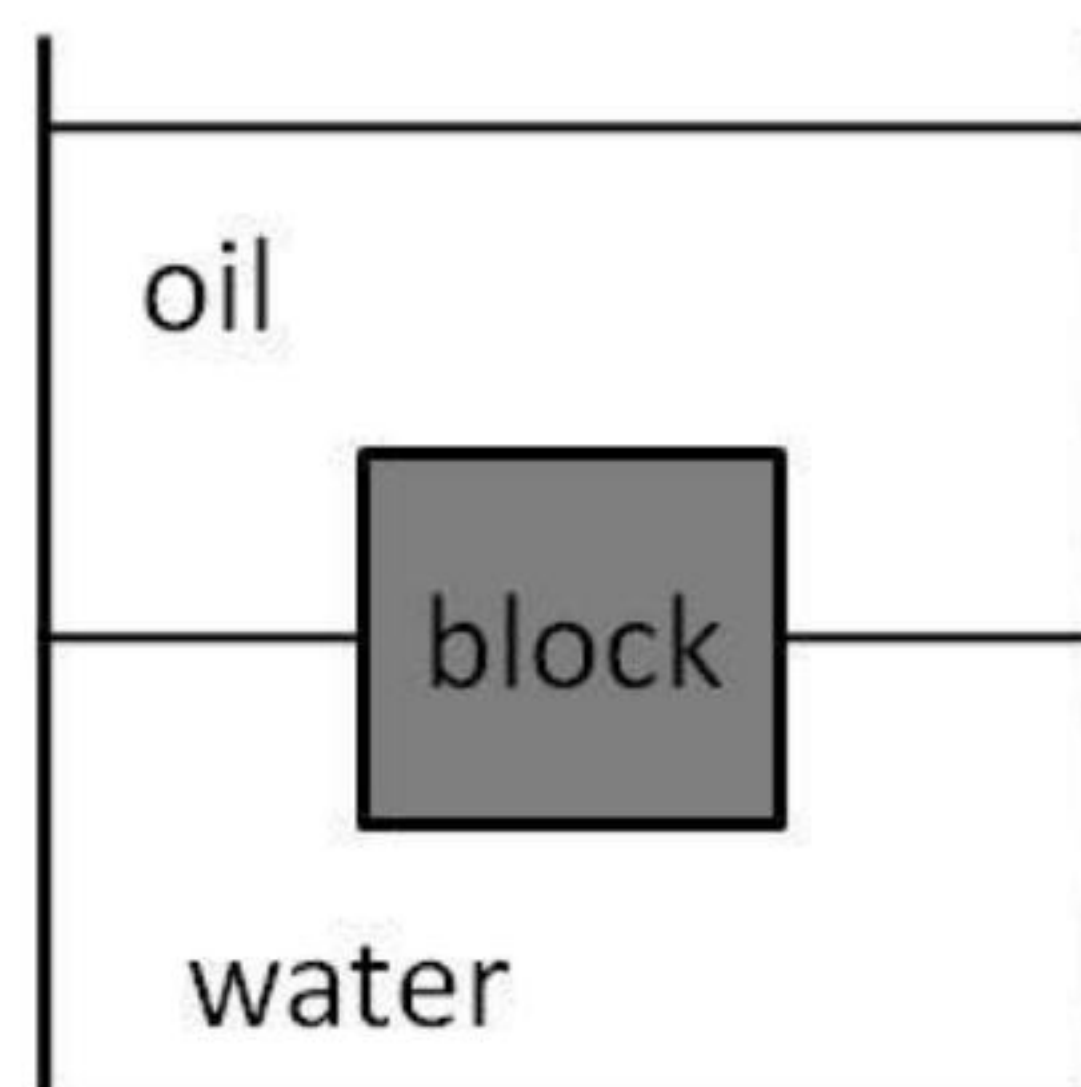
- Q.10 Exhaust from a kitchen goes into the atmosphere through a tapered chimney as shown. The area of cross-section of chimney at location-1 is twice of that at location-2. The flow can be assumed to be inviscid with constant exhaust density of 1 kg/m^3 and acceleration due to gravity, $g = 9.8 \text{ m/s}^2$. If the steady, uniform exhaust velocity at location-1 is $U = 1 \text{ m/s}$, the pressure drop across the chimney is _____ Pa.



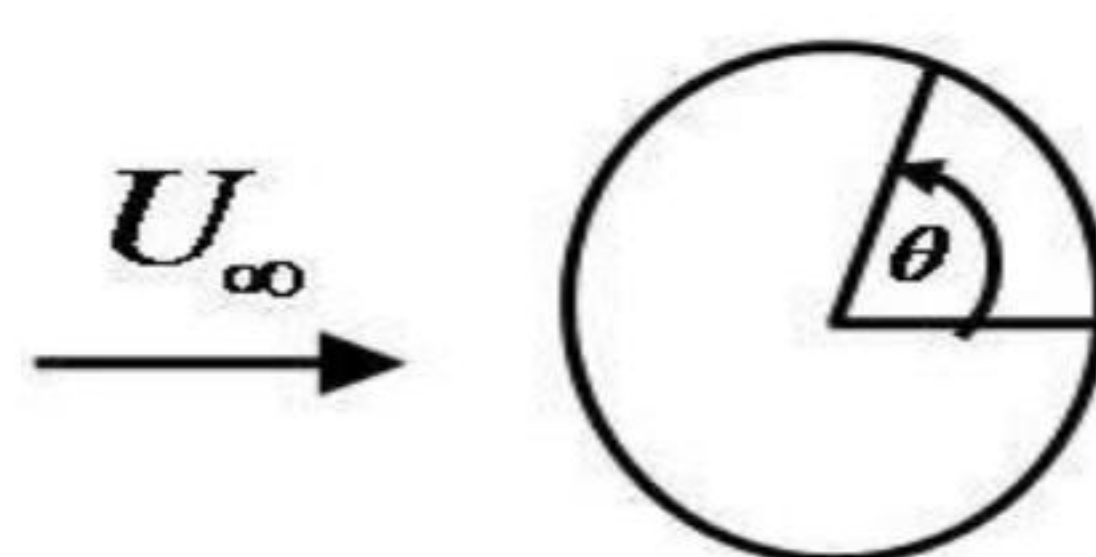
- Q.11 A jet of diameter 20 mm and velocity 6 m/s coming out of a water-tank standing on a frictionless cart hits a vane and gets deflected at an angle 45° as shown in the figure below. The density of water is 1000 kg/m^3 . Neglect all minor and viscous losses. If the cart remains stationary, the magnitude of tension in the supporting string connected to the wall is _____ N.



- Q.12 A block is floating at the oil-water interface as shown. The density of oil is two-thirds of that of water. Given that the density of the block is 800 kg/m^3 and that of water is 1000 kg/m^3 , the fraction of the total height of block in oil is _____.



- Q.13 A horizontal pipe is feeding water into a reservoir from the top with a time-dependent volumetric flow-rate, $Q \text{ (m}^3/\text{h)} = 1 + 0.1 \times t$ where t is time in hours. The area of the base of the reservoir is 0.5 m^2 . Assuming that initially the reservoir was empty, the height of the water level in the reservoir after 60 minutes is _____ m.
- Q.14 Velocity field of a 2-D steady flow is provided as $\vec{V} = c(x^2 - y^2)\hat{i} - 2cxy\hat{j}$. The equation of the streamlines of this flow is
- (A) $x^2y - \frac{y^3}{3} = \text{Constant}$ (B) $xy^2 - \frac{y^3}{3} = \text{Constant}$
 (C) $xy - \frac{y}{3} = \text{Constant}$ (D) $x^2y - \frac{y^3}{3} = \text{Constant}$
- Q.15 Velocity potential and stream function in polar coordinates (r, θ) for a potential flow over a cylinder with radius R is given as $\phi = U_\infty \left(r + \frac{R^2}{r}\right) \cos \theta$ and $\psi = U_\infty \left(r - \frac{R^2}{r}\right) \sin \theta$, respectively. Here, U_∞ denotes uniform freestream velocity, and θ is measured counter clockwise as shown in the figure. How does the velocity magnitude, q , over the surface of the cylinder will vary?



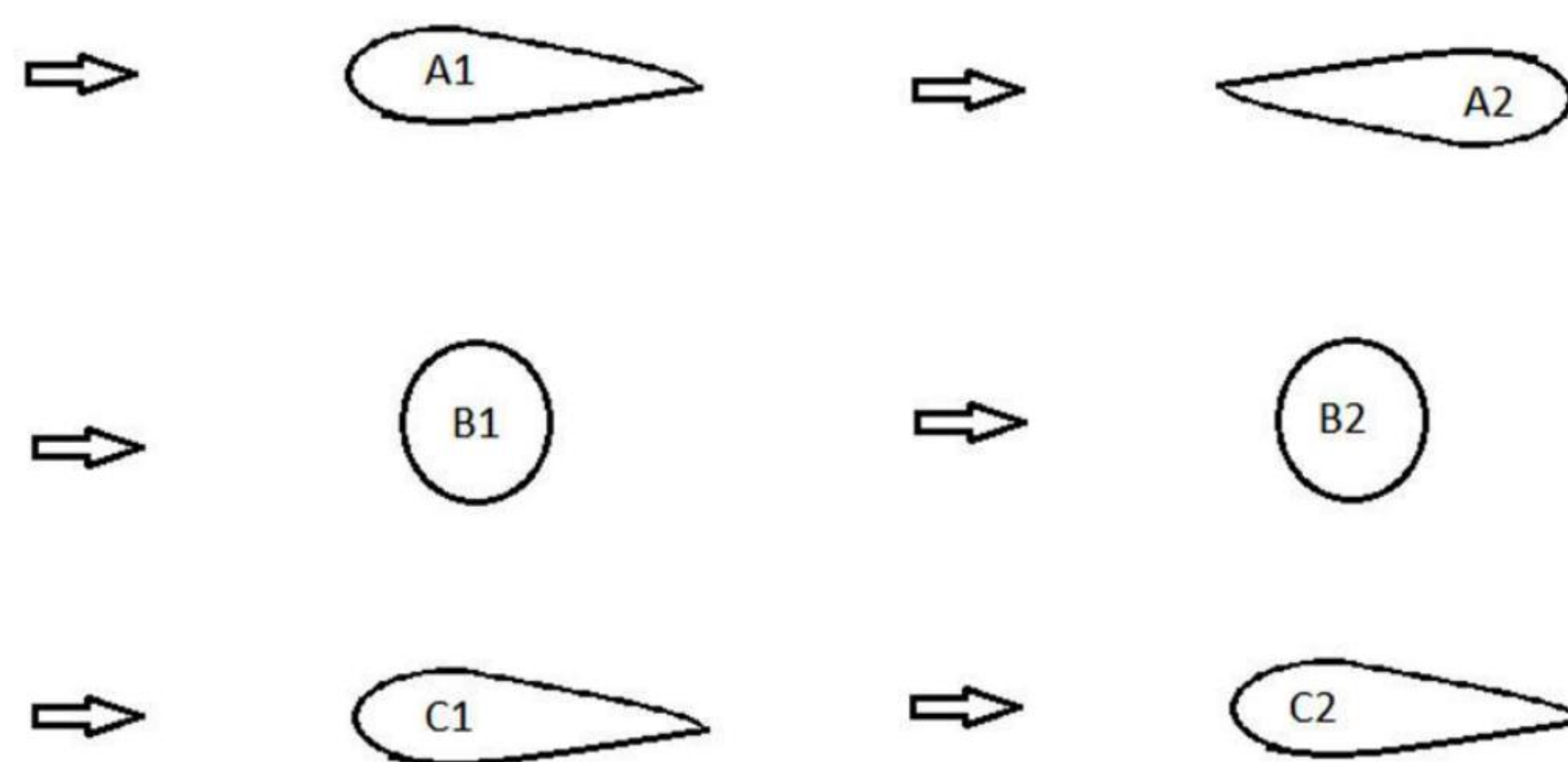
- (A) $q = 2U_\infty \cos \theta$ (B) $q = 2U_\infty \sin 2\theta$
 (C) $q = U_\infty \cos 2\theta$ (D) $q = 2U_\infty \sin \theta$
- Q.16 Consider a laminar flow over a flat plate of length $L = 1 \text{ m}$. The boundary layer thickness at the end of the plate is δ_w for water, and δ_a for air for the same freestream velocity. If the kinematic viscosities of water and air are $1 \times 10^{-6} \text{ m}^2/\text{s}$ and $1.6 \times 10^{-5} \text{ m}^2/\text{s}$, respectively, the numerical value of the ratio, $\frac{\delta_w}{\delta_a}$ is _____.

- Q.17 Prototype of a dam spillway (a structure used for controlled release of water from the dam) has characteristic length of 20m and characteristic velocity of 2 m/s. A small model is constructed by keeping Froude number same for dynamic similarity between the prototype and the model. What is the minimum length-scale ratio between prototype and the model such that the minimum Reynolds' number for the model is 100? The density of water is 1000 kg/m^3 and viscosity is 10^{-3} Pa-s .
- (A) 1.8×10^{-4} (B) 1×10^{-4} (C) 1.8×10^{-3} (D) 9.1×10^{-4}

- Q.18 An orifice meter, having orifice diameter of $d = \frac{20}{\sqrt{\pi}} \text{ mm}$ is placed in a water pipeline having flow rate, $Q_{act} = 3 \times 10^{-4} \text{ m}^3/\text{s}$. The ratio of orifice diameter to pipe diameter is 0.6. The contraction coefficient is also 0.6. The density of water is 1000 kg/m^3 . If the pressure drop across the orifice plate is 43.5kPa, the discharge co-efficient of the orifice meter at this flow Reynolds number is _____.

- Q.19 Consider the following figures shown below. The objects are marked as A1, A2, B1, B2 and C1, C2 and the flow directions over these objects are shown by the respective arrow placed to the left of the object. Freestream velocities are same for all the cases. Amongst these objects, A1, A2, B1 and C1 are having smooth surfaces while B2 and C2 are having rough surfaces. Reynolds number is such that flow over rough surfaces become turbulent and flow over smooth surfaces can be considered laminar. All the airfoils can be considered as thin slender airfoil. Among the statements (i) to (vi) made about the drag of these objects which is/are correct?

- (i) Drag of object A1 is less than drag of object A2.
(ii) Drag of Object A1 and A2 are same.
(iii) Drag of Object B1 is more than drag of object B2.
(iv) Drag of object B2 is more than drag of object B1.
(v) Drag of Object C1 is more than drag of object C2.
(vi) Drag of object C2 is more than drag of object C1.



- (A) (i),(iii) & (vi) (B) (ii),(iii) & (vi) (C) (i),(iii) & (v) (D) (i),(iv) & (vi)

- Q.20 Consider 2-D, steady, incompressible, fully developed flow of viscous, Newtonian fluid through two stationary parallel plates, in Cartesian co-ordinate (x,y,z) system. Assume plates are very long in x -direction, wide in z -direction (also there is no variation of velocity in z direction) and distance between them is $2h$. The velocity in such a channel is given as $U = U_{max} \left(1 - \frac{y^2}{h^2}\right)$. The origin $y = 0$ is located at the center between the plates. If $h = 48 \text{ mm}$ and $U_{max} = 100 \text{ mm/s}$, difference between values of stream functions passing through $y = 0$ and $y = h/2$ is _____ mm^2/s .

- Q.21 A pump is used to deliver water to an overhead tank at a flow rate of $Q = 4 \times 10^{-3} \text{ m}^3/\text{s}$. The pump adds 1.6 kW to water. If the density of water is 1000 kg/m^3 and acceleration due to gravity is 10 m/s^2 , the pump head added to the flow is _____ m.
- Q.22 Water is discharged at atmospheric pressure from a large reservoir through a long pipe of diameter d and length L . The height of the free surface of the reservoir from the discharge point is h meters. The Darcy's friction factor of the pipe is 0.002. Neglect the velocity inside the reservoir as the reservoir is very large. Given, $L = 20 \text{ m}$, $d = 40 \text{ mm}$, density of water = 1000 kg/m^3 and flow rate is $Q = 4\pi \times 10^{-3} \text{ m}^3/\text{s}$. Assume gravitational acceleration, $g = 10 \text{ m/s}^2$. The value of h is _____ m.

END OF THE QUESTION PAPER

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C : Materials Science**Q. 1 – Q. 9 carry one mark each.**

- Q.1 Energy Dispersive Spectroscopy (EDS) in a typical scanning electron microscope enables elemental identification by collecting and examining which of the following:
- (A) Secondary electrons from the sample
(B) Back scattered electrons from the sample
(C) Characteristic X-rays from the sample
(D) Diffraction pattern from the sample
- Q.2 Which of the following rotational symmetry is forbidden in a perfectly periodic 3-dimensional lattice?
- (A) 1-fold (B) 3-fold (C) 5-fold (D) 6-fold
- Q.3 Which of the following thermodynamic properties shows a discontinuity during a second-order phase transition?
- (A) Volume (B) Enthalpy
(C) Entropy (D) Heat capacity
- Q.4 Cross slip is easily promoted in metals having
- (A) a low stacking fault energy. (B) a low grain boundary energy.
(C) a high stacking fault energy. (D) a high grain boundary energy.
- Q.5 For a typical metal at room temperature and atmospheric pressure, the Fermi energy is defined as the energy level for which the probability of occupancy is:
- (A) 0 (B) 0.25 (C) 0.5 (D) 1
- Q.6 Number of elements in a tensor of rank 4 is _____.
- Q.7 Which one of the following effects is the working principle of a thermocouple?
- (A) Thomson (B) Seebeck (C) Peltier (D) Meissner
- Q.8 At equilibrium, the maximum number of phases that can coexist in a ternary system at constant pressure is _____.
- Q.9 Defect-free single crystal alumina (sapphire) is
- (A) opaque and white. (B) transparent.
(C) translucent. (D) opaque and black.

Q. 10 – Q. 22 carry two marks each.

Q.10 Match the following processes and the products obtained:

P: Mechanical attrition

Q: Physical vapour deposition

R: Injection moulding

S: Sintering

1: Thin films

2: Plastics

3: Nanoparticles

4: Rails

5: Carbide tools

(A) P-1, Q-2, R-3, S-5

(C) P-4, Q-1, R-3, S-2

(B) P-3, Q-1, R-2, S-5

(D) P-3, Q-4, R-1, S-2

Q.11 In a diffraction experiment, monochromatic X-rays of wavelength $1.54 \text{ \AA}$ are used to examine a material with a BCC structure. If the lattice parameter is $4.1 \text{ \AA}$, the angular position θ of the first diffraction peak is _____ degrees.

Q.12 The yield strength of a ferritic steel increases from 120 MPa to 150 MPa when the grain size is decreased from $256 \mu\text{m}$ to $64 \mu\text{m}$. When the grain size is further reduced to $16 \mu\text{m}$, the expected yield strength is _____ MPa.

Q.13 A direct bandgap semiconductor has a bandgap of 1.8 eV. The threshold value of the wavelength **BELOW** which this material will absorb radiation is _____ $\text{\AA}$.

(Given: Planck's constant, $h = 6.626 \times 10^{-34} \text{ J s}$, the charge of an electron, $e = 1.6 \times 10^{-19} \text{ C}$, and speed of light, $c = 3 \times 10^8 \text{ m s}^{-1}$)

Q.14 A half cell consisting of pure Ni immersed in an aqueous solution containing Ni^{2+} ions of unknown concentration, is galvanically coupled with another half cell consisting of pure Cd immersed in a 1 M aqueous solution of Cd^{2+} ions. The temperature is 25°C and pressure is 1 atm. The standard electrode reduction potentials of Ni and Cd are -0.250 V and -0.403 V , respectively. The voltage of the cell is found to be zero. The concentration of Ni^{2+} in the solution is _____ $\times 10^{-6} \text{ M}$.
(Given: Universal gas constant, $R = 8.31 \text{ J mol}^{-1} \text{ K}^{-1}$, Faraday's constant, $F = 96500 \text{ C mol}^{-1}$)

Q.15 Match the type of magnetism given in Group 1 with the material given in Group 2:

Group 1

P: Ferromagnetic

Q: Ferrimagnetic

R: Antiferromagnetic

S: Paramagnetic

Group 2

1: Nickel oxide

2: Sodium

3: Magnetite

4: Cobalt

(A) P-4, Q-3, R-1, S-2

(C) P-1, Q-2, R-4, S-3

(B) P-4, Q-1, R-3, S-2

(D) P-3, Q-2, R-1, S-4

Q.16 Gallium is to be diffused into pure silicon wafer such that its concentration at a depth of 10^{-3} cm will be one half the surface concentration. Given that the diffusion coefficient (D) of gallium in silicon at 1355°C is $6 \times 10^{-11} \text{ cm}^2 \text{ s}^{-1}$, the time the silicon wafer should be heated in contact with gallium vapour at 1355°C is _____ s.
(Given: $\text{erf}(0.5) \cong 0.5$)

- Q.17 A batch of spherical titania nanoparticles, uniform in size, has a specific surface area of $125 \text{ m}^2 \text{ g}^{-1}$. If the density of titania is 4.23 g cm^{-3} , the diameter of the particles is _____ nm.
- Q.18 Given the probability distribution function

$$f(x) = \begin{cases} 0.25x & \text{for } 1 \leq x \leq 3 \\ 0 & \text{otherwise} \end{cases}$$

 The probability that the random variable x takes a value between 1 and $\sqrt{5}$ is _____.
- Q.19 In the vulcanization of 50 g of natural rubber, 10 g of sulfur is added. Assuming the mer to S ratio is 1:1, the maximum percentage of cross-linked sites that could be connected is _____.
 (Given: atomic weight of S is 32 amu and molecular weight of a mer of natural rubber is 68 amu)
- Q.20 Match the heat treatment process of steels given in Group 1 with the microstructural feature given in Group 2:
- | | |
|-----------------|-------------------------------|
| <u>Group 1</u> | <u>Group 2</u> |
| P: Quenching | 1: Bainite |
| Q: Normalizing | 2: Martensite |
| R: Tempering | 3: Pearlite |
| S: Austempering | 4: Iron carbide precipitates |
| | 5: Intermetallic precipitates |
- (A) P-2, Q-3, R-4, S-1
 (B) P-3, Q-4, R-5, S-1
 (C) P-4, Q-1, R-5, S-3
 (D) P-2, Q-5, R-4, S-3
- Q.21 In the photoelectric effect, electrons are ejected
 (A) at all wavelengths, as long as the intensity of the incident radiation is above a threshold value.
 (B) at all wavelengths, as long as the intensity of the incident radiation is below a threshold value.
 (C) at all intensities, as long as the wavelength of the incident radiation is below a threshold value.
 (D) at all intensities, as long as the wavelength of the incident radiation is above a threshold value.
- Q.22 The angle between [110] and [111] directions in the cubic system is _____ degrees.

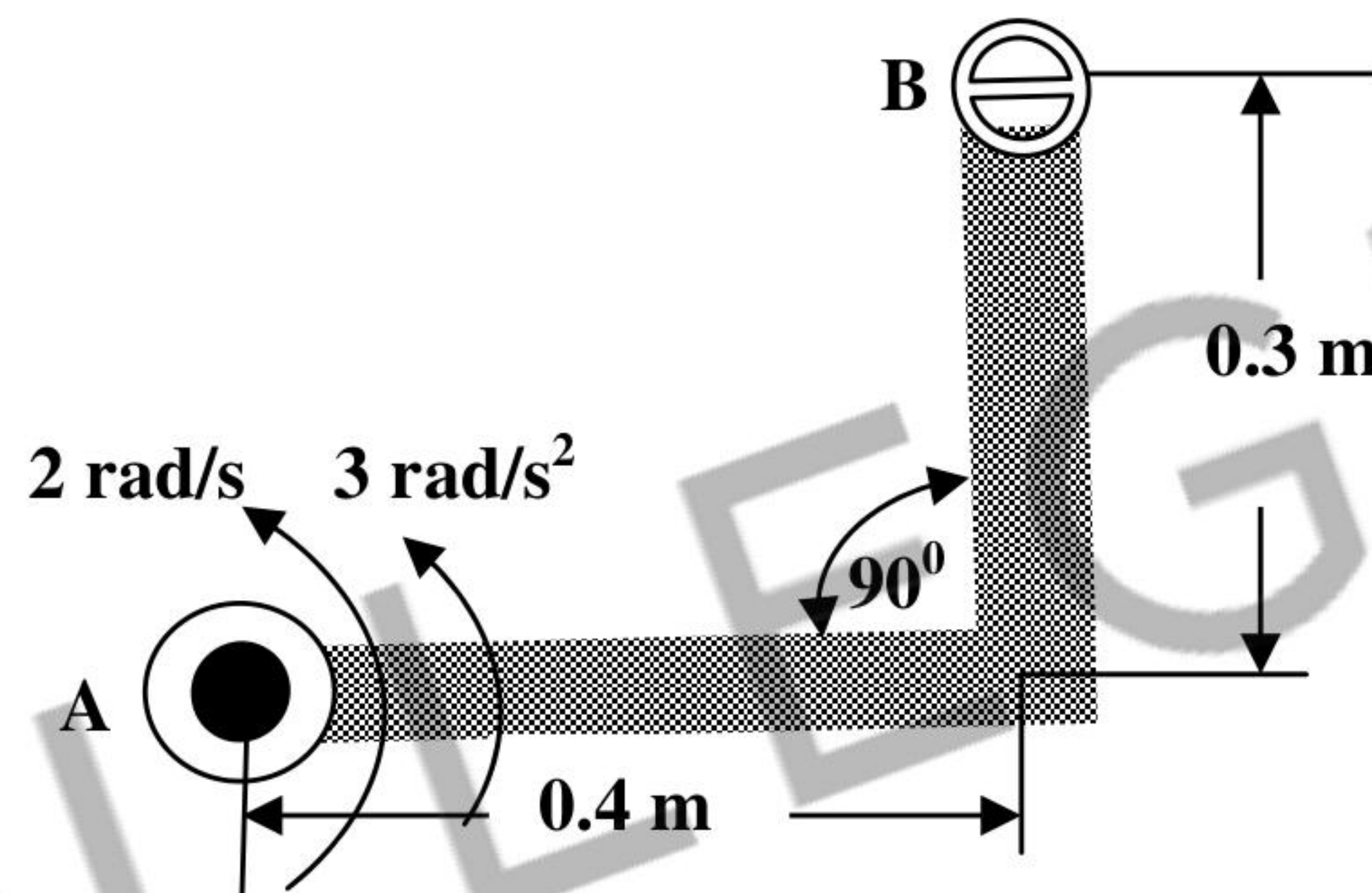
END OF THE QUESTION PAPER

D : SOLID MECHANICS**Q. 1 – Q. 9 carry one mark each.**

Q.1 A single degree of freedom vibrating system has mass of 5 kg, stiffness of 500 N/m and damping coefficient of 100 N-s/m. To make the system critically damped

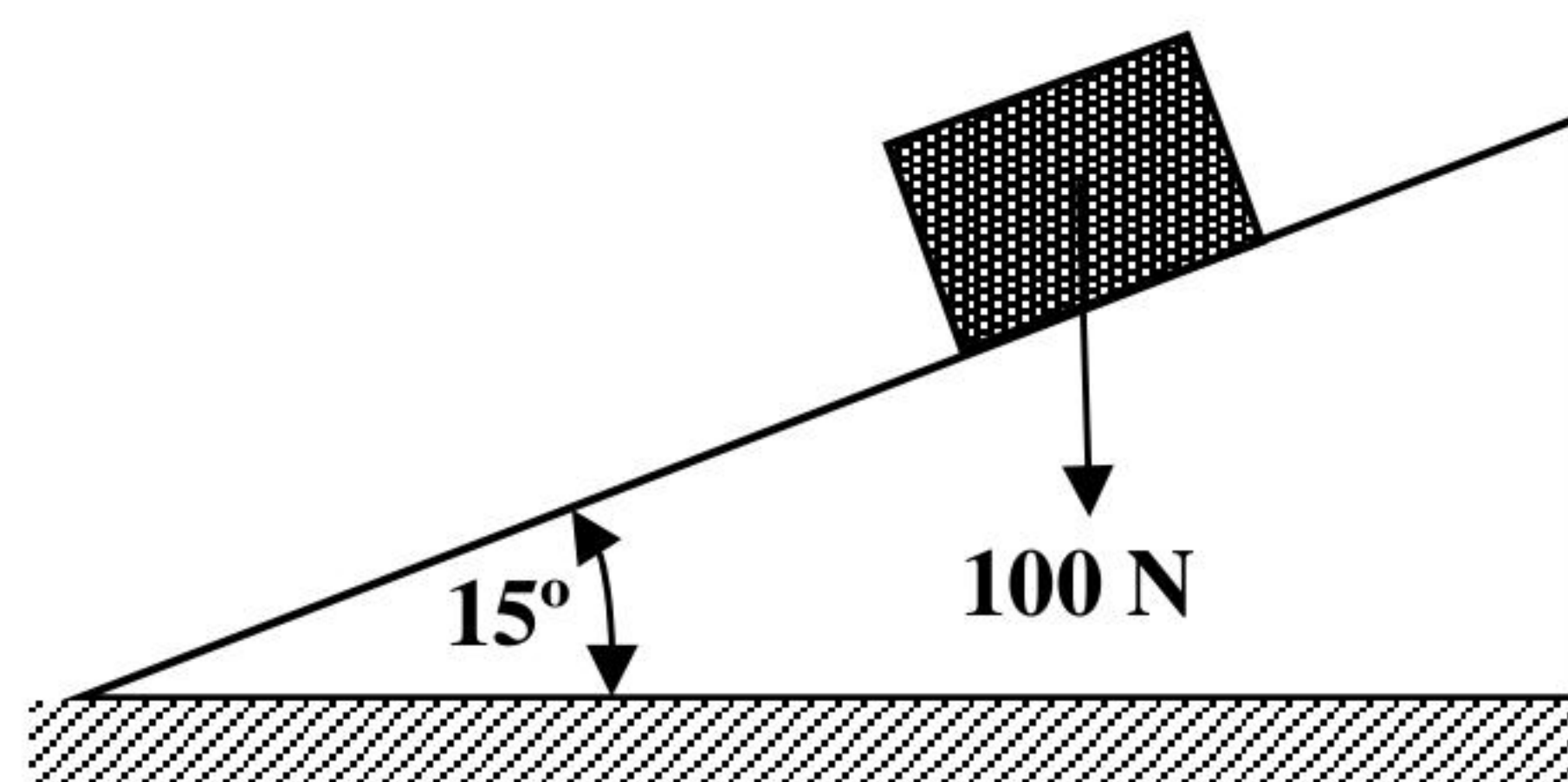
- (A) only the mass is to be increased by 1.2 times.
- (B) only the stiffness is to be reduced to half.
- (C) only the damping coefficient is to be doubled.
- (D) no change in any of the system parameters is required.

Q.2 A “L” shaped robotic arm AB is connected to a motor at end A and a magnetic gripper at B as shown in the figure. If the arm is rotating with an angular velocity of 2 rad/s and an angular acceleration of 3 rad/s², the magnitude of the acceleration (in m/s²) of the end B is

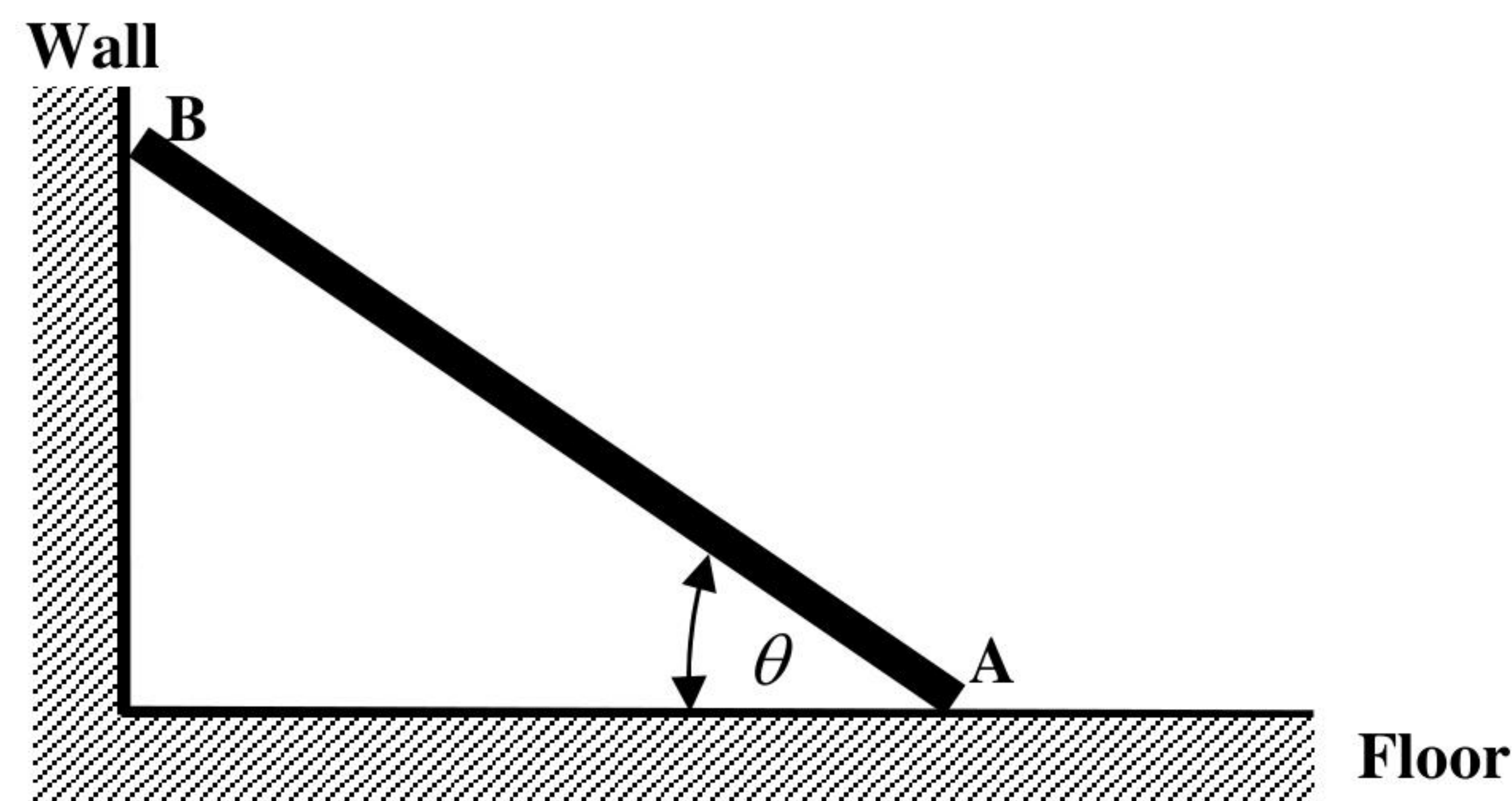


- (A) 2.0
- (B) 2.5
- (C) 5.0
- (D) 6.0

Q.3 A block of weight 100 N is in static equilibrium on an inclined plane which makes an angle 15° with the horizontal. The coefficient of friction between the inclined plane and the block is 0.3. The magnitude of friction force (in N) acting on the block is _____

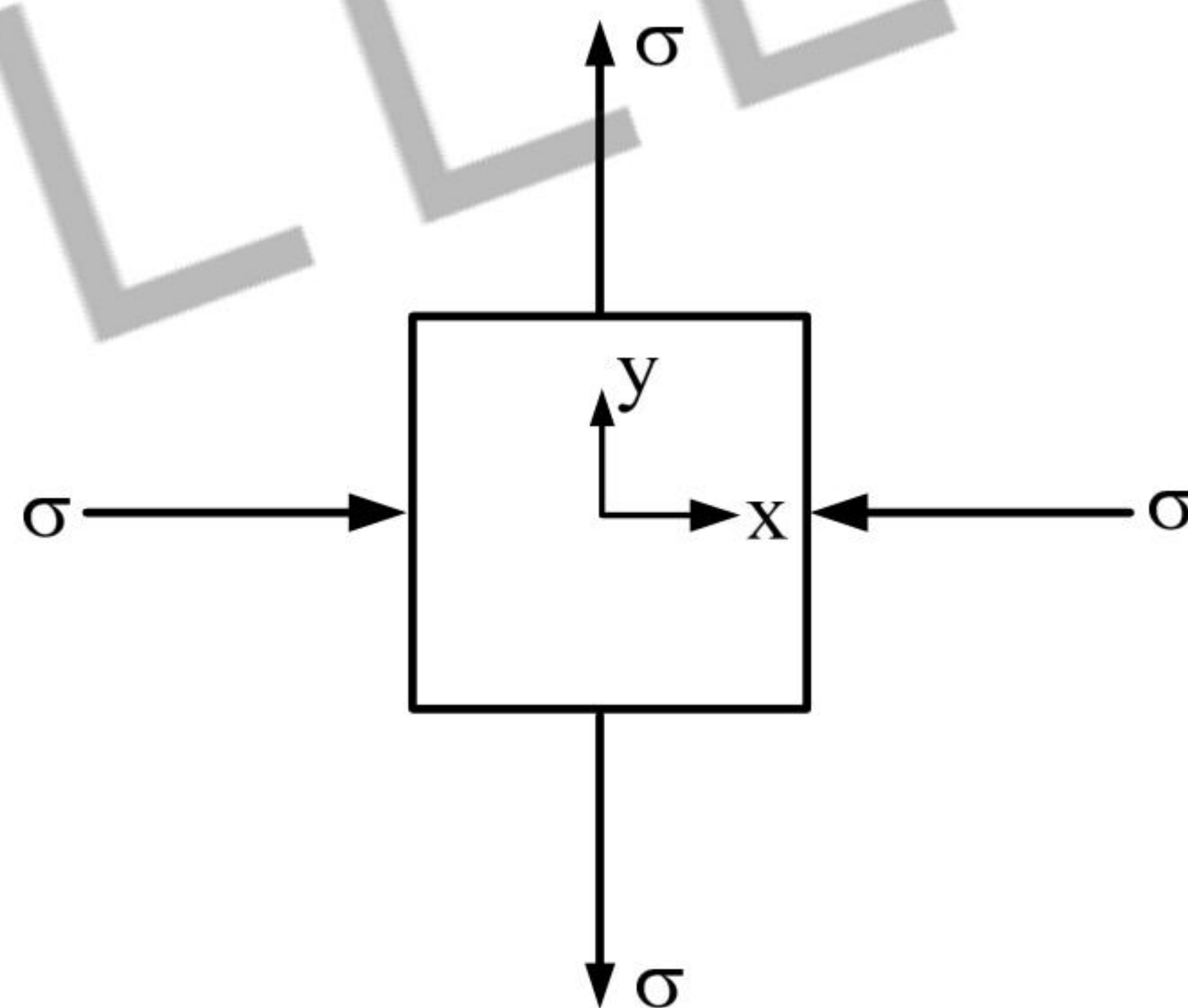


- Q.4 The lower end A of the rigid bar AB is moving horizontally on the floor towards right with a constant velocity of 5 m/s and the point B is sliding down the wall. The magnitude of the velocity of point B at the instant $\theta = 30^\circ$ is



- (A) zero (B) 4.34 m/s (C) 7.25 m/s (D) 8.66 m/s

- Q.5 The state of plane stress at a point in a body is shown in the figure. The allowable shear stress of the material of the body is 200 MPa. According to the maximum shear stress theory of failure the maximum permissible value of σ (in MPa) is _____

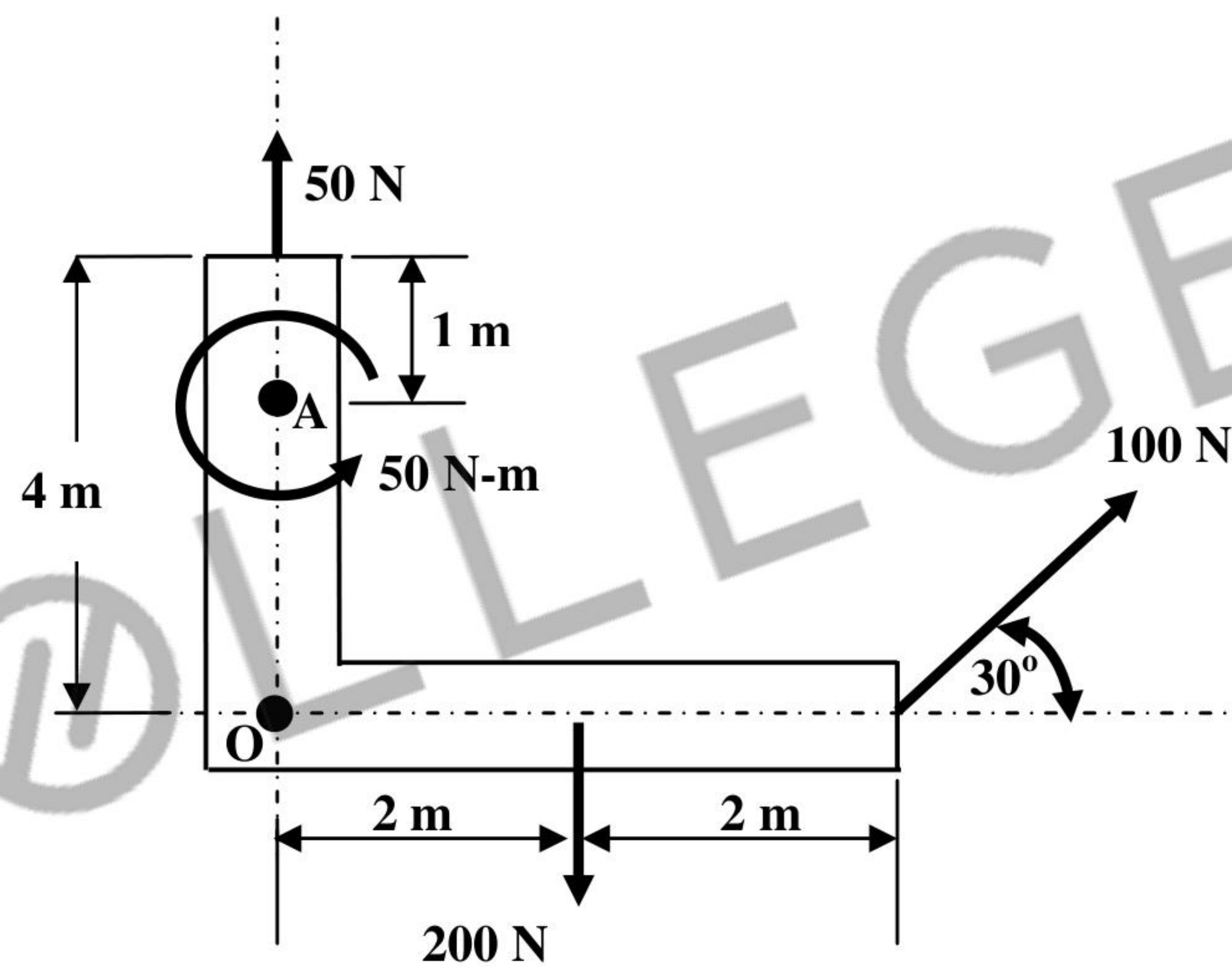


- Q.6 For a slender steel column of circular cross-section the critical buckling load is P_{cr} . If the diameter of the column is doubled (keeping other material and geometrical parameters same), then the critical buckling load of the column is
- (A) $P_{cr}/16$ (B) $8 P_{cr}$ (C) $2 P_{cr}$ (D) $16 P_{cr}$
- Q.7 A closed thin cylindrical pressure vessel having an internal diameter of 1000 mm and a thickness of 10 mm is subjected to an internal pressure of 4 MPa. The maximum shear stress (in MPa) induced in the cylinder is _____ (neglect the radial stress).
- Q.8 A solid circular shaft subjected to pure torsion develops a maximum torsional shear stress of 120 MPa. Keeping the torsional moment same, if the diameter of the shaft is doubled then the maximum shear stress (in MPa) induced in the shaft is _____

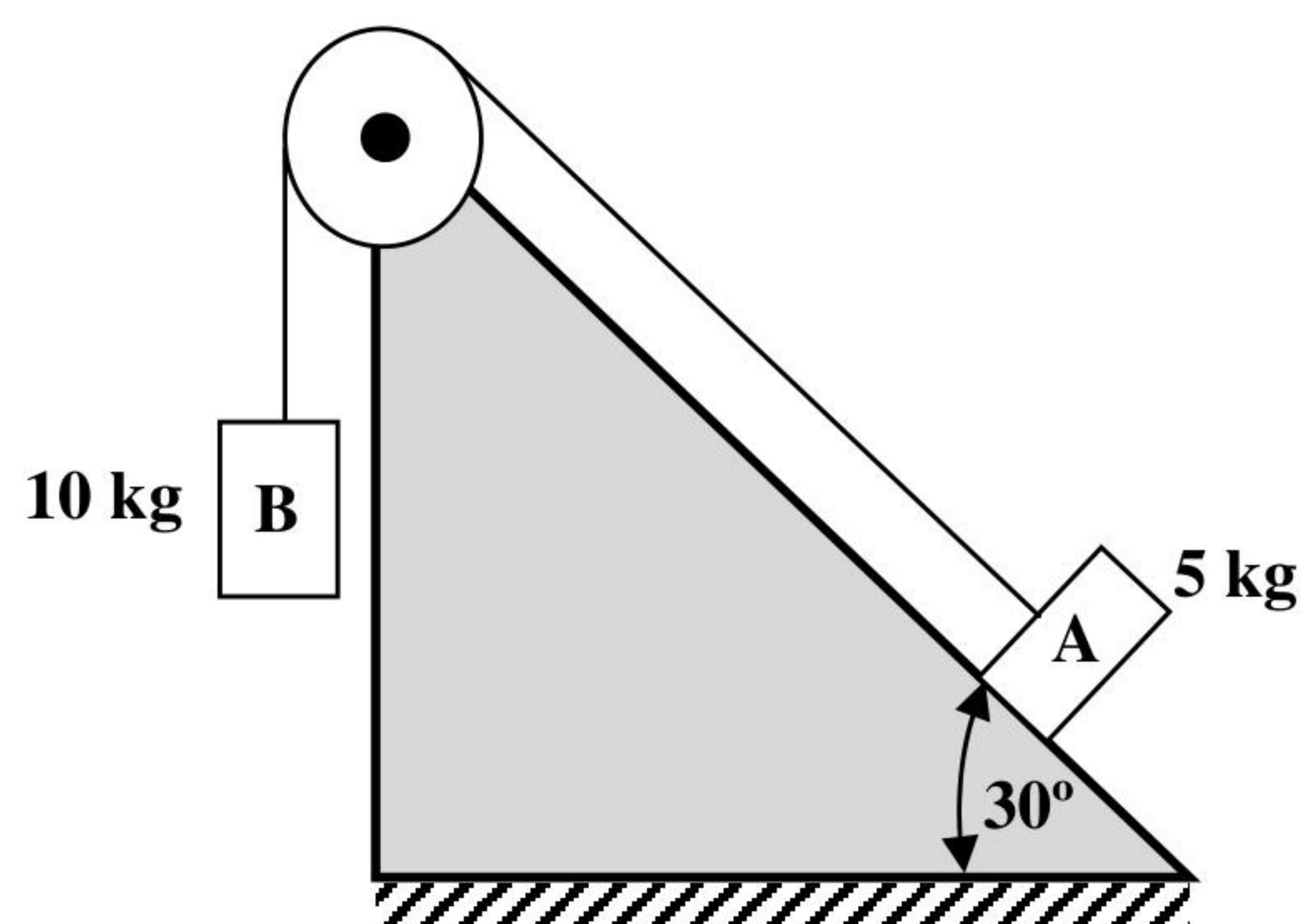
- Q.9 On a single straight track, a vehicle of mass 500 kg moving with a velocity of 25 m/s strikes another vehicle of mass 250 kg moving with a velocity 10 m/s in the same direction. After the impact, if both the vehicles stick together, the common velocity (in m/s) with which both the vehicles will move together is _____

Q. 10 – Q. 22 carry two marks each.

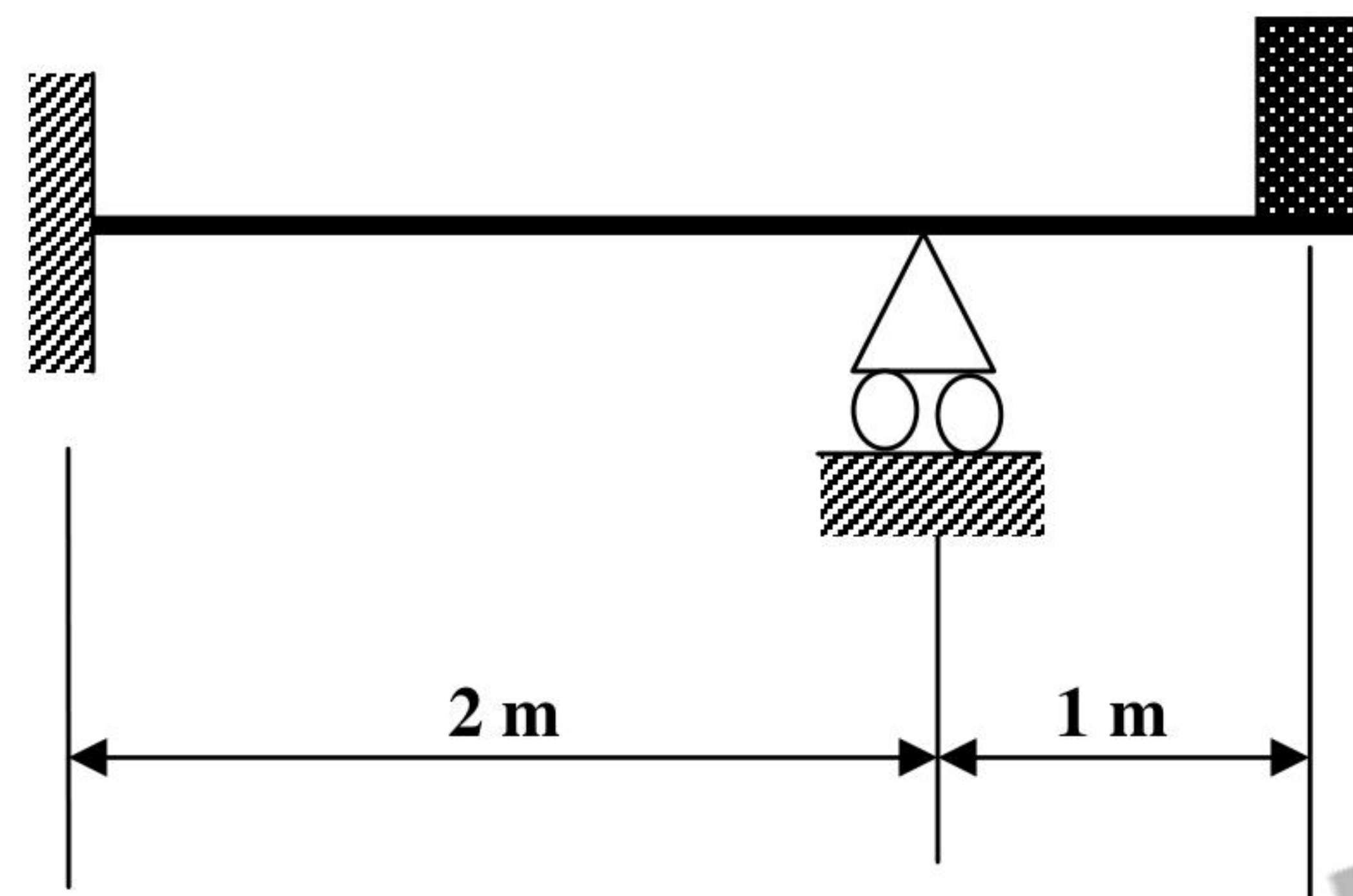
- Q.10 A system with three forces and a concentrated moment at A is shown in the figure. The system is replaced by an equivalent force system with a single force and a single couple at point 'O'. The magnitude (in N-m) of the equivalent couple at 'O' is _____



- Q.11 A block A on a smooth inclined plane is connected to block B as shown in the figure using an inextensible cord which pass over a mass-less and friction-less pulley. Initially, the block B is constrained to be at rest. If the constraint on block B is released, the magnitude of velocity (in m/s) of the block 'B' after 2 seconds from its release is _____ (assume $g = 10 \text{ m/s}^2$).

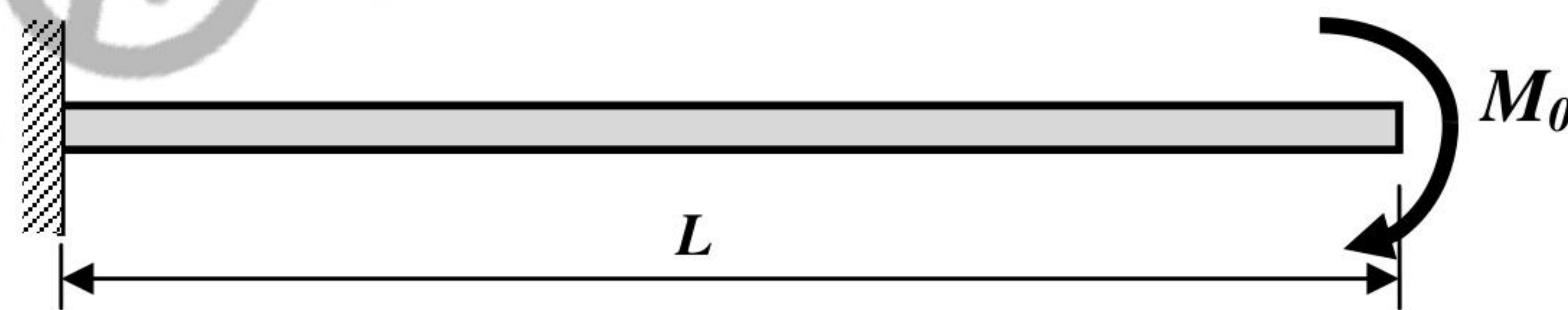


- Q.12 The vibrating system shown in the figure carries a mass of 10 kg at the free end, where the static deflection is 1 mm. This system is to be replaced by an equivalent vibrating spring mass system having equivalent mass of 2 kg (assume $g = 10 \text{ m/s}^2$). The natural frequency (in rad/s) and the stiffness (in kN/m) of the equivalent system respectively are



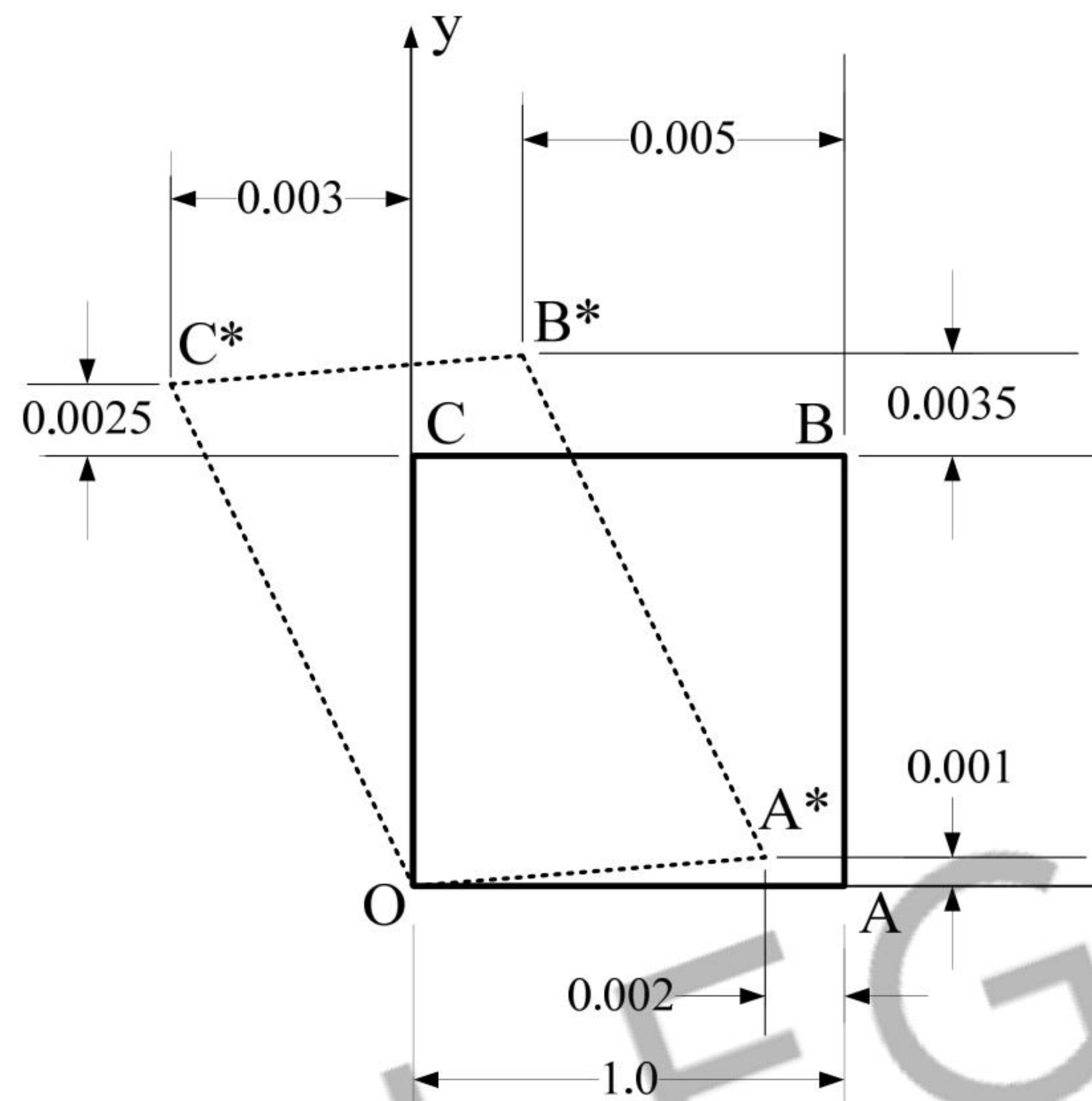
- (A) 10 and 20 (B) 20 and 100 (C) 100 and 20 (D) 1000 and 20

- Q.13 A beam having flexural rigidity EI and length L is subjected to a concentrated end moment M_0 as shown in the figure. For $EI = 4 \times 10^3 \text{ N-m}^2$, $L = 1 \text{ m}$ and $M_0 = 8 \text{ kN-m}$, the strain energy stored (in kN-m) in the beam and the rotation (in rad) at the free end respectively are



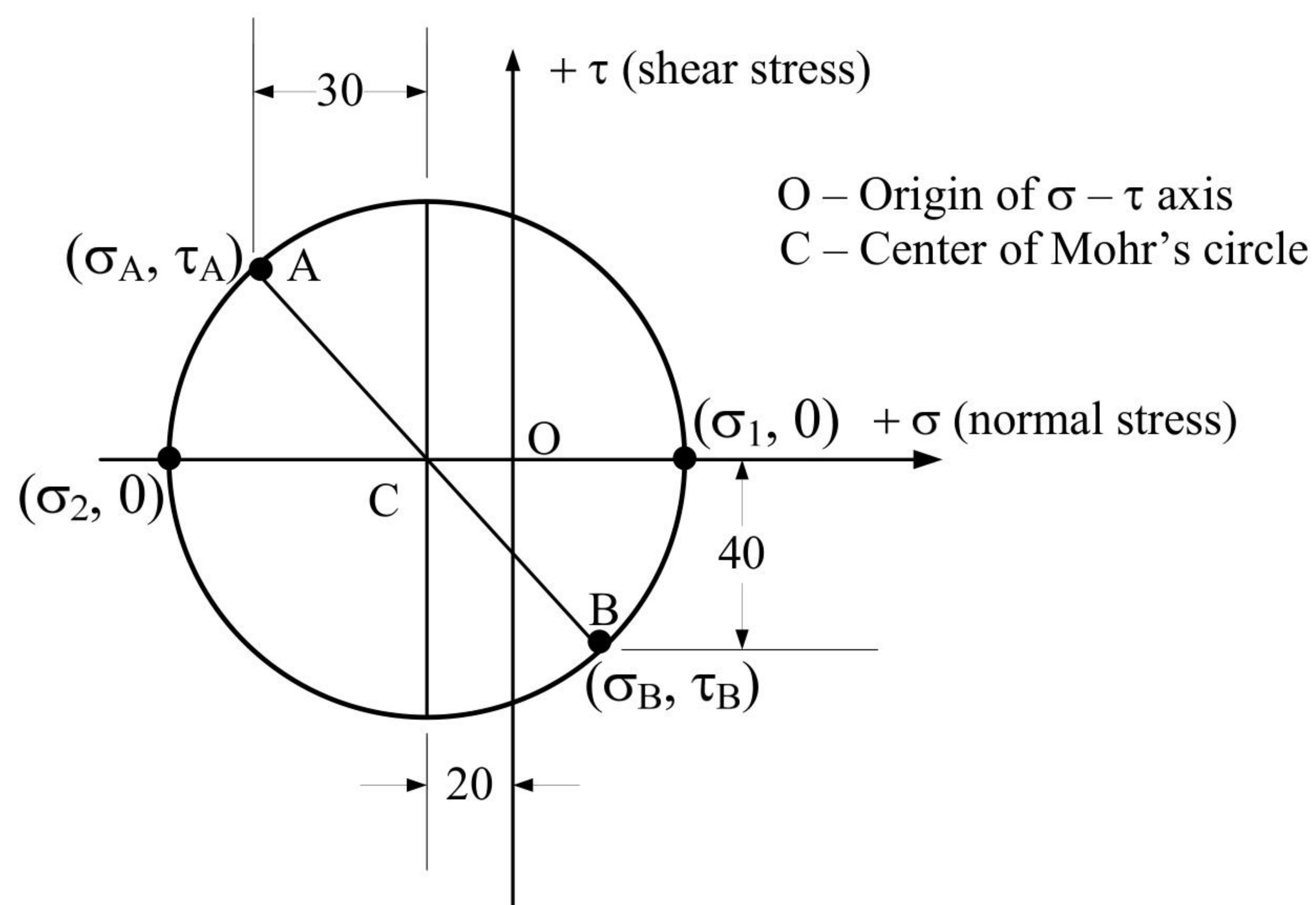
- (A) 8.00 and 0.02 (B) 8.00 and 2.00 (C) 8.00 and 0.04 (D) 0.80 and 2.00

- Q.14 At a point 'O' on a metal sheet a square OABC of a unit side length is drawn. The square undergoes a small uniform elastic deformation and deforms to OA*B*C* (dashed lines) as shown in the figure. All dimensions are in mm and the figure is not to scale. The normal strains ϵ_x , ϵ_y and shear strain γ_{xy} developed in the square respectively are



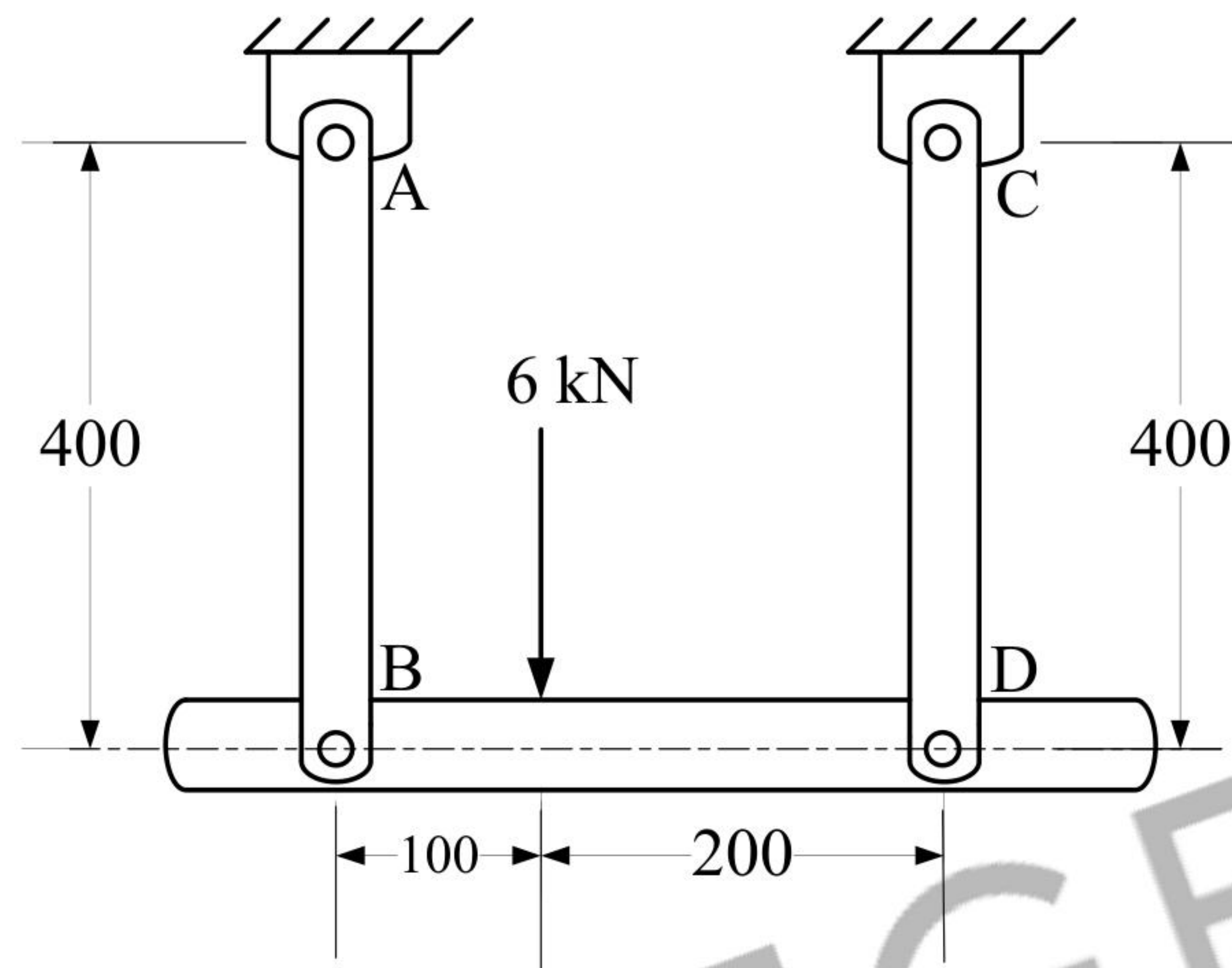
- (A) -0.0020 , 0.0025 and 0.0020 (B) 0.0020 , -0.0025 and -0.0020
 (C) 0.0025 , -0.0020 and 0.0020 (D) -0.0020 , 0.0025 and -0.0020

- Q.15 Mohr's circle for the state of plane stress at a point is shown in the figure. Unit of stress is MPa and the circle is drawn not to scale. Which one of the following options (stress values in MPa) is true?

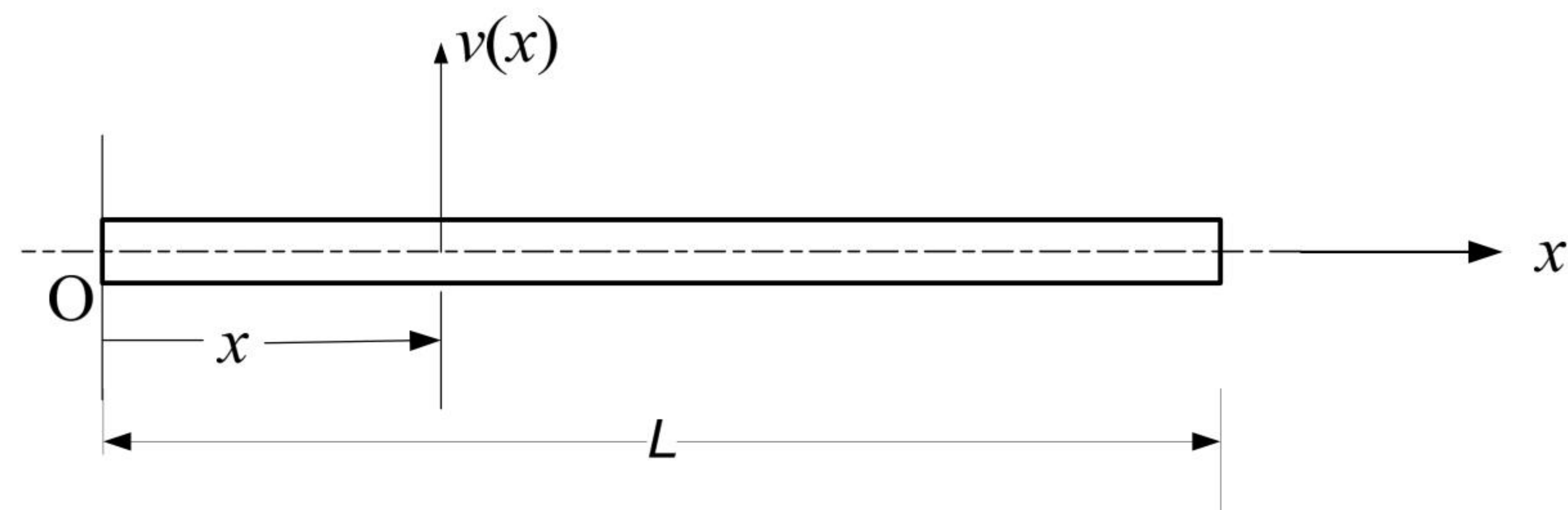


- (A) $\sigma_A = -50$, $\sigma_B = 10$, $\sigma_1 = 30$, $\sigma_2 = -70$ (B) $\sigma_A = -50$, $\sigma_B = 20$, $\sigma_1 = 30$, $\sigma_2 = -50$
 (C) $\sigma_A = -30$, $\sigma_B = 30$, $\sigma_1 = 30$, $\sigma_2 = -10$ (D) $\sigma_A = -20$, $\sigma_B = 10$, $\sigma_1 = 50$, $\sigma_2 = -30$

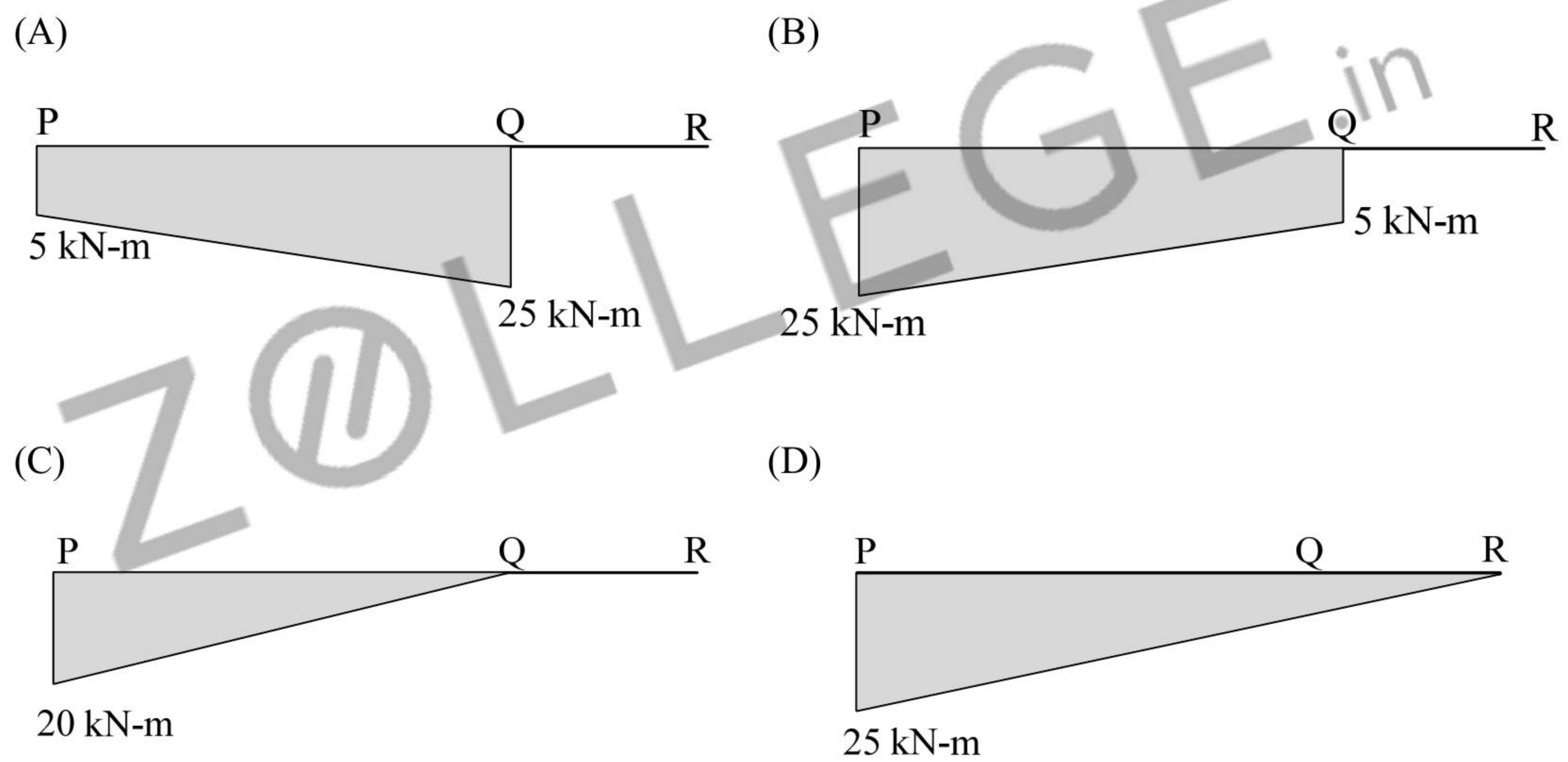
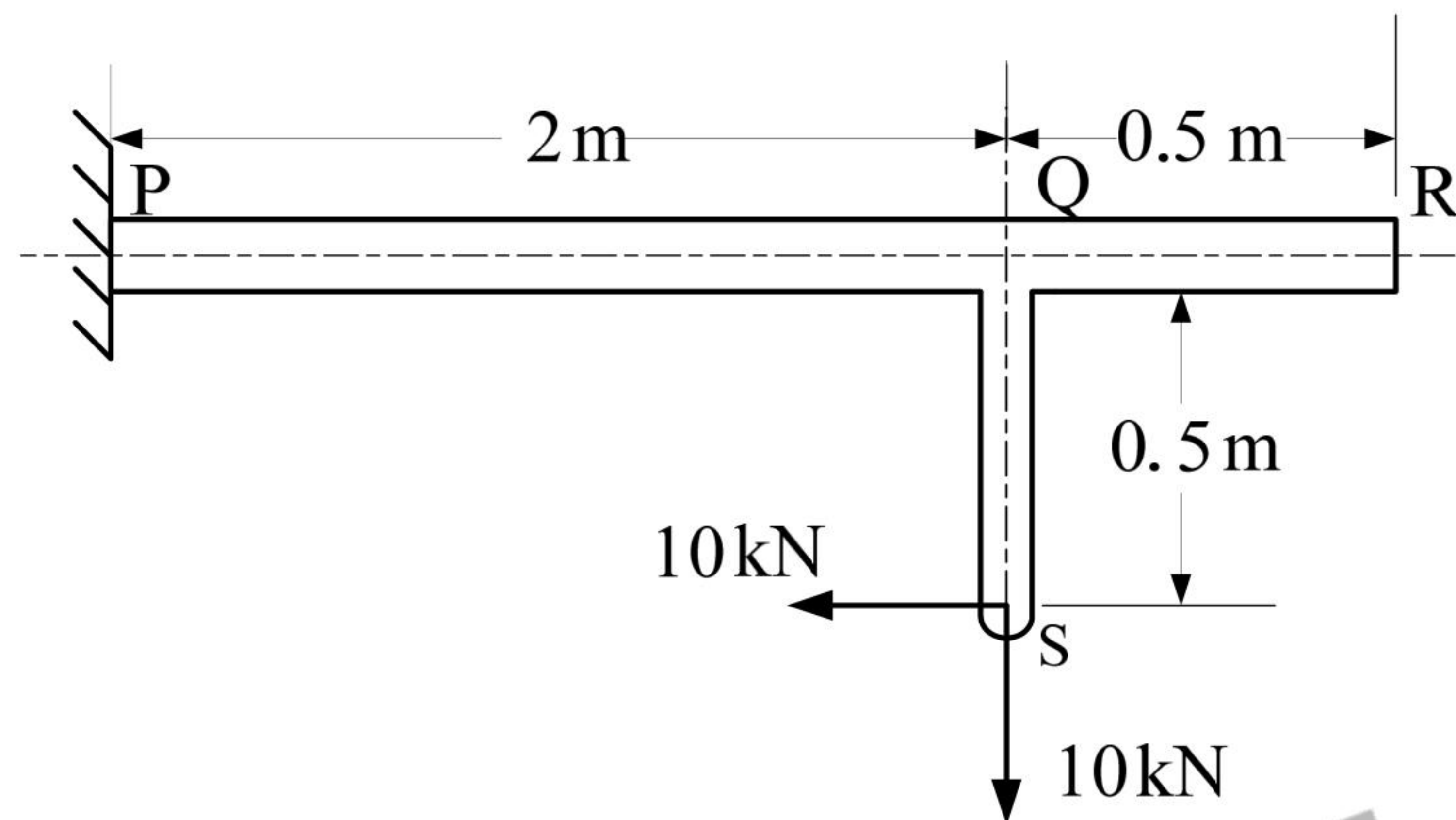
- Q.16 As shown in the figure, links AB and CD support the rigid member BD. Links AB and CD are made of aluminum alloy ($E = 100 \text{ GPa}$) and each has a cross-sectional area of 100 mm^2 . All the members are pin connected and all the dimensions are in mm. Neglecting the weights of the members, the elongation (in mm) of the link AB is _____



- Q.17 Figure shows an elastic beam of constant flexural rigidity EI and length L . The transverse deflection $v(x)$ for the beam is represented by the equation $v(x) = M_0 (x^3 - x^2 L) / (4EI L)$, where M_0 is the applied couple. If $L = 100 \text{ mm}$ and $M_0 = 100 \text{ N-mm}$, then the magnitude of the shear force (in N) at the middle of the beam (at $x = L/2$) is _____



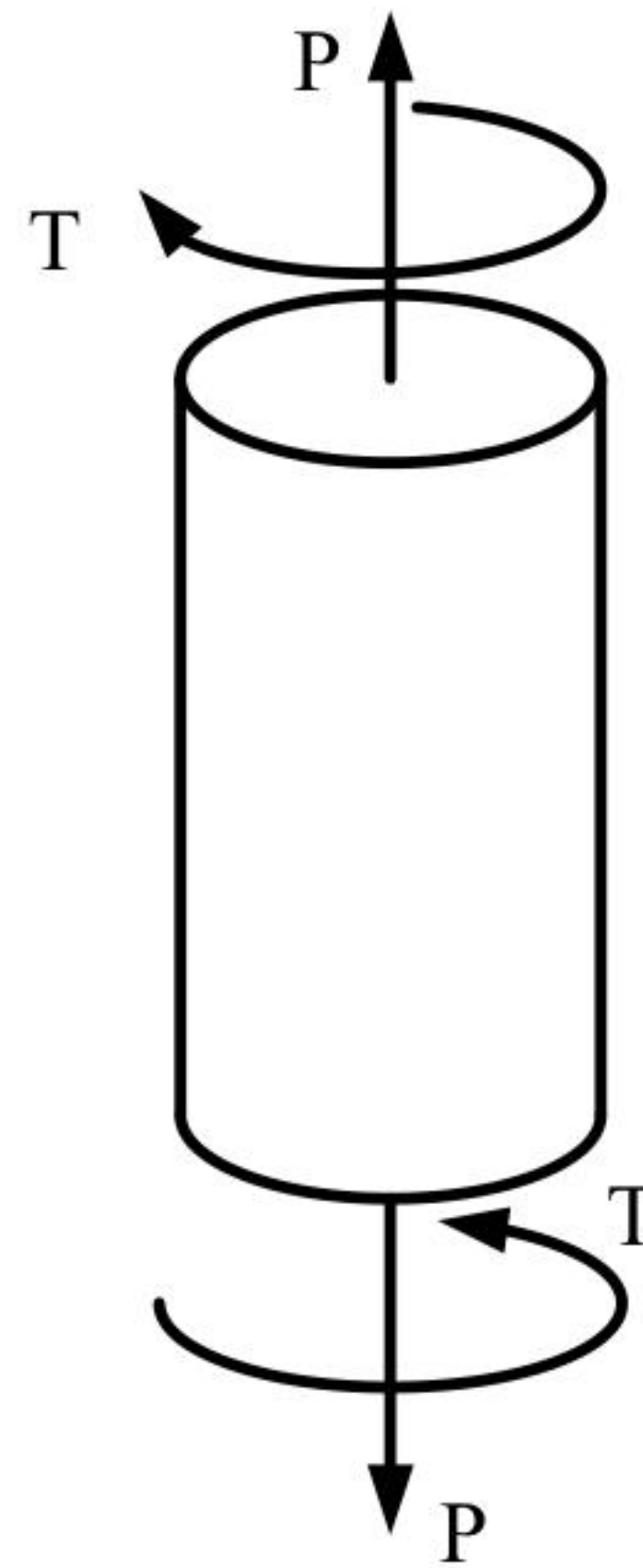
- Q.18 Which one of the following represents the correct bending moment diagram of the beam PQR loaded as shown in the figure?



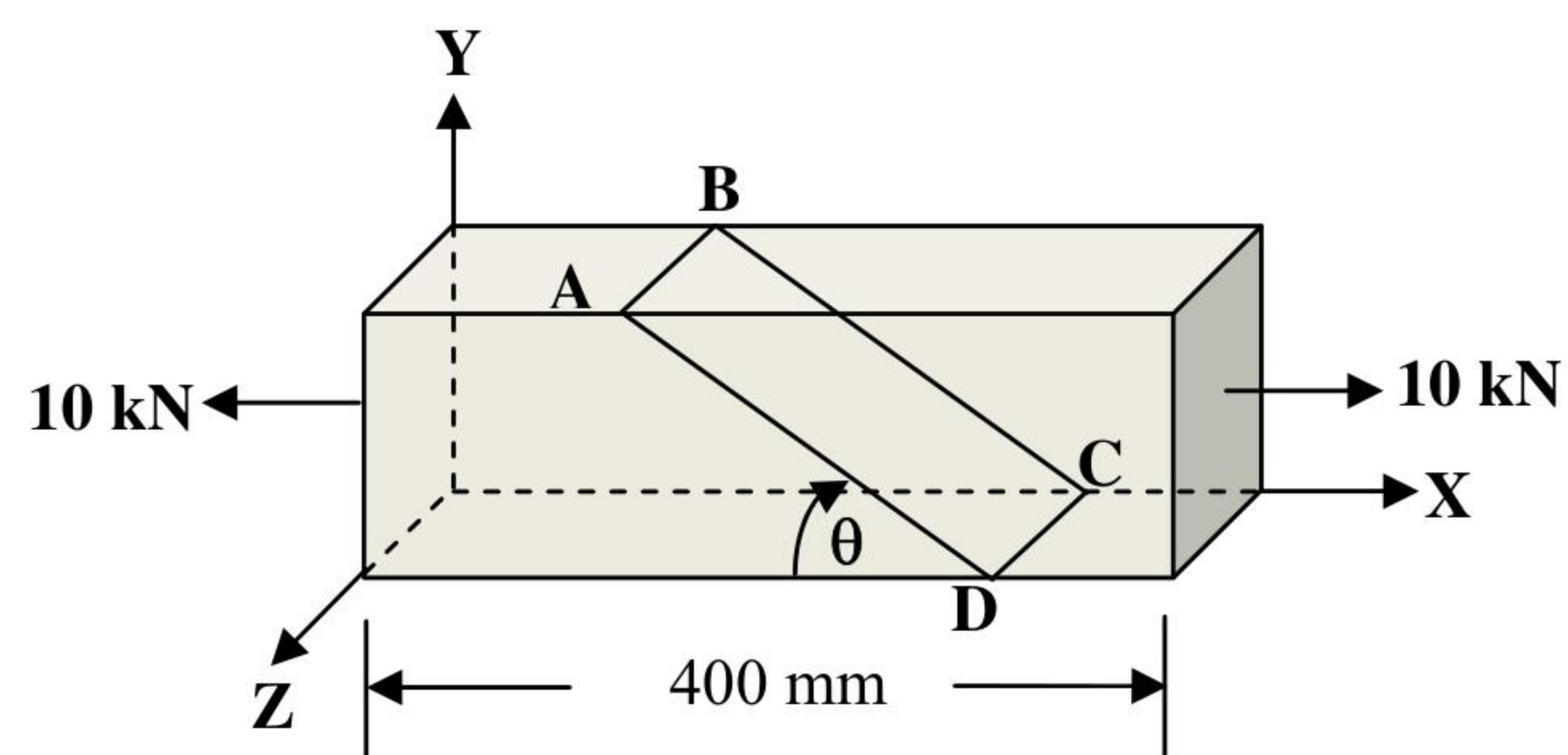
- Q.19 A point in a body is subjected to plane state of stress in XY plane. If $\sigma_x = 140$ MPa, $\sigma_y = 60$ MPa and the major principal stress is 150 MPa, the magnitude of the in-plane shear stress τ_{xy} (in MPa) is

- (A) 75 (B) 30 (C) 40 (D) 70

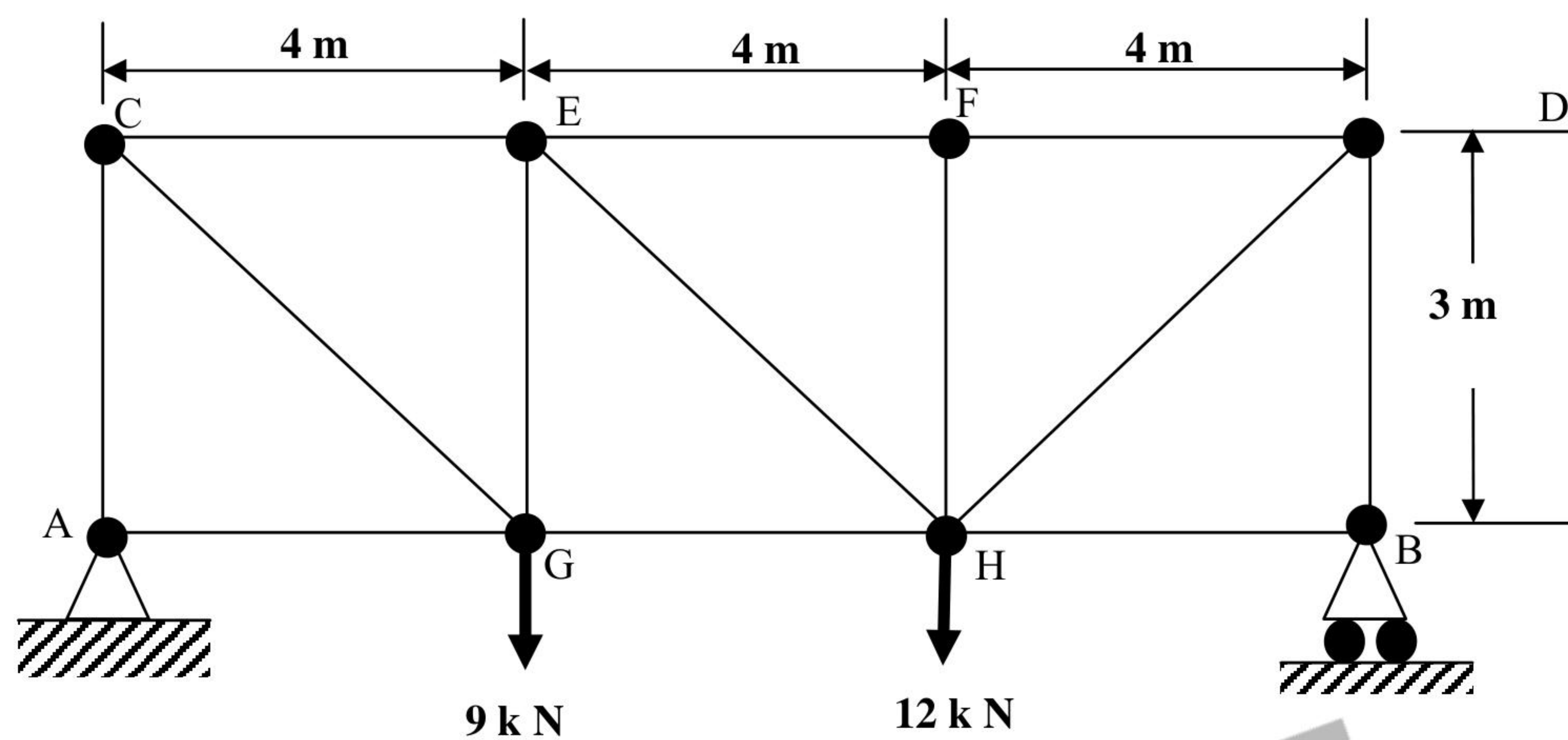
- Q.20 A 40 mm diameter rotor shaft of a helicopter transmits a torque $T = 0.16 \pi$ kN-m and a tensile force $P = 24 \pi$ kN. The maximum tensile stress (in MPa) induced in the shaft is _____. Use the value of $\pi = 3.1416$.



- Q.21 A wooden block of length 400 mm, width 50 mm and depth 100 mm is subjected to uniaxial load as shown in the figure. An inclined plane ABCD is shown which makes an angle θ with the XZ plane and the line CD is parallel to the Z-axis. The normal stress on the plane ABCD is σ_{n1} when $\theta = 30^\circ$ and the normal stress on the plane ABCD is σ_{n2} when $\theta = 120^\circ$. The value of $\frac{\sigma_{n2}}{\sigma_{n1}}$ is _____



Q.22 For the truss shown in the figure, which one of the following statements is true?



- (A) AG is the only zero force member.
(B) AG and BH are the only two zero force members.
(C) AG, BH and HF are zero force members.
(D) AG, BH, HF and GC are zero force members.

END OF THE QUESTION PAPER

E : THERMODYNAMICS

Notation used:

P - pressure, V - volume, T - temperature, S - entropy, H - enthalpy, U - internal energy, A - Helmholtz free energy, C_p - specific heat capacity at constant pressure.

Specific properties are designated by lower case symbols.

Useful data:

Universal gas constant $R = 8.314 \text{ kJ/(kmol.K)}$

C_p of air = 1.005 kJ/(kg.K)

Ratio of ideal gas specific heats for air: $\gamma = 1.4$

Molecular mass of hydrogen: 2 kg/kmol

Q. 1 – Q. 9 carry one mark each.

- Q.1 Which of the following thermodynamic properties is NOT an intensive property of a thermodynamic system:
- (A) Pressure (B) Temperature
(C) Density (D) Volume
- Q.2 An U-tube manometer shows a height difference of z_1 between the two columns for a known gauge pressure P_1 (both z_1 and P_1 in appropriate units). If the height difference between the two columns is $2z_1$, then the corresponding gauge pressure will be:
- (A) $P_1/2$ (B) $2P_1$ (C) P_1 (D) $4P_1$
- Q.3 Water vapour can be treated as an ideal gas,
- (A) for all temperature and pressure
(B) for sufficiently low pressure, regardless of its temperature
(C) for very high pressure only
(D) for sufficiently low temperature, regardless of its pressure
- Q.4 The thermal efficiency of a Carnot engine is 0.5. If the temperature of the cold reservoir is 300 K, then the temperature of the hot reservoir is:
- (A) 600 K (B) 1200 K (C) 900 K (D) 450 K
- Q.5 In a reversible, constant-pressure, non-flow process, heat input is given by
- (A) change in internal energy
(B) change in enthalpy
(C) change in entropy
(D) work output
- Q.6 Moist air undergoes an adiabatic saturation process such that the relative humidity of air increases. For this process,
- (A) Dry bulb temperature increases, specific humidity increases
(B) Dry bulb temperature increases, specific humidity decreases
(C) Dry bulb temperature decreases, specific humidity increases
(D) Dry bulb temperature decreases, specific humidity decreases

- Q.7 A steadily flowing ideal gas undergoes adiabatic throttling, where
 T_1 : temperature before throttling
 T_2 : temperature after throttling
 Assuming no change in kinetic and potential energy due to throttling, which of the following is correct:
- (A) $T_1 = T_2$ (B) $T_1 > T_2$
 (C) $T_1 < T_2$ (D) $T_1 = \gamma T_2$, γ : specific heat ratio
- Q.8 For irreversible heat transfer from a hot body to a cold body, if Δ denotes the property change of both hot and cold bodies (i.e. difference between its final and initial values), then
- (A) $\Delta S = 0$ (B) $\Delta U > 0$
 (C) $\Delta S < 0$ (D) $\Delta S > 0$
- Q.9 A closed system undergoes a cyclic process. For the net work done by the system on the surroundings, which of the following statements is FALSE:
- (A) Net work is always zero
 (B) Net work is $\oint P dV$ if the process is reversible
 (C) Net work can be negative
 (D) Net work can be positive

Q. 10 – Q. 22 carry two marks each.

- Q.10 Consider the following statements related to the second law of thermodynamics:
- P. A cyclic heat engine cannot produce net work by exchanging heat only with one reservoir.
 Q. The efficiency of a reversible heat engine is dependent on the nature and amount of working substance undergoing the cycle.
 R. It is impossible to have a cyclic device which will produce no effect other than the transfer of heat from a cold body to a hot body.
 S. It is impossible to have heat engines operating between a heat source and sink to have a lower efficiency than that of a reversible heat engine operating between the same source and sink.

For which of the following options, BOTH the statements are inconsistent with the second law of thermodynamics:

- (A) P and R (B) P and Q (C) R and S (D) Q and S
- Q.11 Consider the following statements related to air-standard Otto, Diesel, and Brayton cycles:
- P. Brayton cycle has at least one isentropic and one isobaric process.
 Q. Otto cycle has at least one isentropic and one isochoric process.
 R. Diesel cycle has at least one isentropic and one isothermal process.
 S. At least one of the cycles has an isothermal process.

For which of the following options, BOTH the statements are consistent with the operation of the above cycles:

- (A) P and R (B) P and Q (C) R and S (D) P and S

- Q.12 Volumetric analysis of a hydrocarbon combustion product shows 8% CO₂, 15% H₂O (vapour), 5.5% O₂ and 71.5% N₂. The combustion product flows steadily through a heat exchanger at 200 kPa pressure. Assume each component in the mixture to be an ideal gas. In order to avoid the condensation of H₂O in the heat exchanger, the minimum allowable temperature (in °C) is _____.

Saturated H₂O Table:

P (kPa)	10	20	30	40	50
T (°C)	45.83	60.09	69.12	75.82	81.35

- Q.13 An equimolar mixture of two ideal gases (A, B) expands isentropically in a nozzle. The gas mixture enters the nozzle at 300 kPa, 400 K and exits at 100 kPa. Assuming the mixture to be an ideal gas, the exit temperature of the gas mixture (in K) is _____.

	Molar mass (kg/kmol)	C_p (kJ/kg-K)
Gas A	28.013	1.04
Gas B	2.016	14.21

- Q.14 A rigid vessel of volume 10 m³ is filled with hydrogen at 25°C and 500 kPa. Due to leakage, some gas has escaped from the vessel until the pressure in the vessel drops down to 200 kPa, and the corresponding temperature of the gas inside the vessel is found to be 15°C. The amount of gas leaked (in kg) from the vessel is _____.

- Q.15 A hot ideal gas ($C_p = 1.2$ kJ/(kg.K)) steadily flows through a turbine with inlet and exit temperatures of 1500 K and 500 K respectively. The minimum mass flow rate (in kg/s) of the hot gas to achieve a power output of 12 MW is _____.

- Q.16 Air pressure inside a spherical balloon is proportional to its diameter. The balloon undergoes a reversible, isothermal, non-flow process. During the process, the balloon maintains its spherical shape, and the air inside the balloon consumes 2 kJ of heat. Initial air pressure inside the balloon was 120 kPa, while the initial balloon diameter was 20 cm. Assuming air to be an ideal gas, the final diameter of the balloon (in cm) is _____.

- Q.17 An air-standard diesel engine has a compression ratio of 18 (the ratio of the volume at the beginning of the compression process to that at the end of the compression process), and a cut-off ratio of 2 (the ratio of the volume at the end of the heat addition process to that at the beginning of the heat addition process). The thermal efficiency (in %) of the engine is _____.

- Q.18 Compressed air, at 1 MPa pressure, 400 K temperature flows through a large pipe. An evacuated, insulated rigid tank of 0.5 m³ volume is connected to the pipe through a valve. The valve is opened to fill the tank and the valve closes automatically when the tank pressure reaches 1 MPa. Assuming ideal gas behaviour, the final air temperature in the tank (in K) is _____.

- Q.19 A 40 kg metal block ($C_p = 0.5$ kJ/(kg.K)) at $T = 450^\circ\text{C}$ is quenched in 150 kg oil ($C_p = 2.5$ kJ/(kg. K)) at $T = 25^\circ\text{C}$. If the combined (metal block and oil) system is fully isolated from its surroundings, then the net change in the entropy (in kJ/K) of the combined system is _____.

- Q.20 For phase change from solid (sol) to liquid (liq) state, if the slope of the solid-liquid coexistence line in the P - T diagram is negative, then:

(A) $v_{\text{liq}} < v_{\text{sol}}$

(B) $v_{\text{liq}} > v_{\text{sol}}$

(C) $s_{\text{liq}} < s_{\text{sol}}$

(D) $h_{\text{liq}} < h_{\text{sol}}$

Q.21 A house-hold refrigerator operates under steady state condition between an evaporator temperature of 263 K and a condenser temperature of 323 K. The heat load to the refrigerator is 3 kW. The actual COP of the refrigerator is half of that of a Carnot refrigerator operating between the same condenser and evaporator temperatures. The power required (in kW) to run the refrigerator is _____.

Q.22 The Maxwell relation that results from the expression for the Helmholtz free energy $A = U - TS$, is:

(A) $\left(\frac{\partial T}{\partial v}\right)_s = -\left(\frac{\partial P}{\partial s}\right)_v$

(B) $\left(\frac{\partial T}{\partial P}\right)_s = \left(\frac{\partial v}{\partial s}\right)_P$

(C) $\left(\frac{\partial P}{\partial T}\right)_v = \left(\frac{\partial s}{\partial v}\right)_T$

(D) $\left(\frac{\partial v}{\partial T}\right)_P = -\left(\frac{\partial s}{\partial P}\right)_T$

END OF THE QUESTION PAPER

ZOLLEGE.in

F : Polymer Science and Engineering**Q. 1 – Q. 9 carry one mark each.**

- Q.1 The polymer with minimum number of branches is
(A) HDPE (B) VLDPE
(C) LDPE (D) LLDPE
- Q.2 Nitrile rubber is a copolymer of
(A) isoprene and acrylonitrile (B) butadiene and acrylonitrile
(C) cyclopentadiene and acrylonitrile (D) isobutylene and acrylonitrile
- Q.3 The functionality of 1,4-divinylbenzene in reactions involving addition across carbon-carbon double bond is
(A) 1 (B) 2 (C) 3 (D) 4
- Q.4 The comonomer common to Nylon 66 and Nylon 46 is
(A) hexamethylene diamine (B) butylene diamine
(C) adipic acid (D) octane dicarboxylic acid
- Q.5 Polyethylene and polypropylene form an immiscible blend mainly due to
(A) entropy factor (B) enthalpy factor
(C) crystallinity (D) solubility
- Q.6 Rubber modulus is
(A) ratio of stress to strain (B) same as Young's modulus
(C) stress at specified strain (D) stress at break
- Q.7 The solubility parameter is determined by using
(A) Bragg's equation (B) Fox equation
(C) Hildebrand equation (D) Carother's equation
- Q.8 'Roller die' consists of a combination of
(A) a two-roll calender with internal mixer feeding
(B) a two-roll calender with open mill feeding
(C) a three-roll vertical calender with two-roll mixer feeding
(D) a two-roll calender with extruder feeding
- Q.9 Resole is an example of
(A) thermoplastic polymer (B) thermosetting polymer
(C) natural polymer (D) thermoplastic elastomer

Q. 10 – Q. 22 carry two marks each.

Q.10 Match the processing technique to the appropriate product listed below:

Processing Technique	Product
P. Blow molding	1. Bucket
Q. Co-extrusion	2. Blister packaging
R. Injection molding	3. Bottles
S. Thermoforming	4. Multilayered sheets

(A) P-3; Q-4; R-2; S-1

(B) P-3; Q-1; R-4; S-2

(C) P-3; Q-4; R-1; S-2

(D) P-3; Q-2; R-1; S-4

Q.11 For a high molecular weight polymer sample with a viscosity of 6×10^{11} Poise and a stress relaxation modulus of 3×10^6 dyne cm^{-2} at a given temperature, the relaxation time will be _____ hours.

Q.12 Match the following polymer additives to their function:

Additive	Function
P. Azocarbonamide	1. Chemical plasticizer
Q. Antimony trioxide	2. Accelerator
R. Pentachlorothiophenol	3. Flame retardant
S. Mercaptobenzothiazole	4. Blowing agent

(A) P-4; Q-1; R-3; S-2

(B) P-4; Q-2; R-1; S-3

(C) P-4; Q-3; R-2; S-1

(D) P-4; Q-3; R-1; S-2

Q.13 Tensile force of 165 N is applied to a piece of vulcanized rubber of dimension 4 mm x 4 mm x 30 mm. If the sample is elongated by 50% of its original length under the same applied force, the true stress will be _____ MPa.

Q.14 The order of glass transition temperature for the given polymers is
[NR=natural rubber; PP=polypropylene; PE=polyethylene; PMMA=poly(methyl methacrylate)]

(A) NR < PE < PP < PMMA

(B) PE < NR < PP < PMMA

(C) PE < PP < NR < PMMA

(D) NR < PP < PE < PMMA

Q.15 Dynamic mechanical analysis of polystyrene ($T_g = 100^\circ\text{C}$) measured at a frequency of 1 Hz shows the damping peak at 110°C . If the measurement is made at 10^4 Hz, then the peak temperature ($^\circ\text{C}$) will be

(A) 123.2

(B) 133.2

(C) 143.2

(D) 153.2

Q.16 Match the product to the most suitable plastic listed below:

Product	Plastic
P. Baby feeding bottle	1. Polypropylene
Q. Tiffin box	2. Poly(ethylene terephthalate)
R. Water bottle	3. Poly(vinyl chloride)
S. Blood bag	4. Polycarbonate

(A) P-1; Q-4; R-2; S-3

(B) P-4; Q-1; R-2; S-3

(C) P-1; Q-3; R-2; S-4

(D) P-4; Q-3; R-2; S-1

- Q.17 The number average molecular weight for the polymerization of adipic acid and ethylene glycol (feed ratio 1:1) at 99 percent conversion is _____ g mol^{-1} .
- Q.18 A composite material contains 30 % by volume of uniaxially aligned glass fibres in a matrix of alkyd resin. The tensile moduli of the glass fibre and alkyd resin are 76 GPa and 3 GPa, respectively. If a tensile stress of 100 MPa is applied parallel to the fibres, the percentage longitudinal strain is _____ .
- Q.19 Match the elastomers listed below to the appropriate curing agent:

Elastomer	Curing Agent
P. Silicone rubber	1. Zinc oxide + ethylene thiourea
Q. Natural rubber	2. Diamine
R. Chloroprene rubber	3. Sulfur
S. Acrylate elastomer	4. Dicumyl peroxide

- (A) P-4; Q-3; R-1; S-2
(B) P-3; Q-4; R-1; S-2
(C) P-4; Q-1; R-3; S-2
(D) P-2; Q-3; R-4; S-1
- Q.20 The weight of graphite fiber (density = 1800 kg m^{-3}) that should be added to 1.00 kg of vinyl ester resin (density = 1250 kg m^{-3}) to produce a composite with a density of 1600 kg m^{-3} is _____ kg.
- Q.21 If the values of K and a in the Mark-Houwink equation are $1.5 \times 10^{-4} \text{ dL g}^{-1}$ and 0.60, respectively, the viscosity average molecular weight of a polymer having an intrinsic viscosity of 0.05 dL g^{-1} is _____ kg mol^{-1} .
- Q.22 A rectangular polymer bar of length 40 mm fits exactly into a steel mold cavity and the entire assembly was heated from 20 to 100 °C. The linear thermal expansion coefficients of the polymer and steel are $80 \times 10^{-6} \text{ }^{\circ}\text{C}^{-1}$ and $11 \times 10^{-6} \text{ }^{\circ}\text{C}^{-1}$, respectively. The strain encountered by the polymer sample along the length will be _____ %.

END OF THE QUESTION PAPER

G: FOOD TECHNOLOGY**Q. 1 – Q. 9 carry one mark each.**

- Q.1 Bread staling is caused by _____.
(A) Caramelisation (B) Gelatinisation (C) Retrogradation (D) Aggregation
- Q.2 Arrange the grades of tea in the increasing order of their leaf size ____, ____ and _____.
(A) Souchang, pekoe and orange pekoe
(B) Pekoe, souchang and orange pekoe
(C) Orange pekoe, souchang, and pekoe
(D) Orange pekoe, pekoe, and souchang
- Q.3 Fruit juice is being pasteurized in a tubular heat exchanger. The retention time in holding tube of 0.2 m² cross sectional area is 3 seconds. If the flow rate of juice is 0.4 m³ s⁻¹, the length of the holding tube in m, is _____.
- Q.4 The oil, which experiences flavor reversion even at the lower peroxide value is _____.
(A) Mustard (B) Soybean
(C) Palm (D) Sesame
- Q.5 80 kg of wheat containing 10 kg of moisture has been dried to a moisture content of 8% wet basis in 3 hours under constant rate period of drying. The drying rate in kg h⁻¹ is _____
- Q.6 The rate of cream separation in a disc bowl centrifuge can be increased by _____.
(A) Increasing the size of the bowl (B) Lower viscosity of fluid
(C) Increasing RPM of the bowl (D) All of these
- Q.7 Which one of the following is not used in mass transfer analysis?
(A) Biot number (B) Peclet number
(C) Schmidt number (D) Sherwood number
- Q.8 Oxygen is permeating through an EVOH film of thickness 't' and solubility coefficient 'S'. If diffusivity of oxygen through the film is 'D', then permeability of oxygen through the film will be _____.
(A) D/t (B) D/S (C) D × S (D) S/D

- Q.9 Condensing steam is used to heat vegetable oil in a double pipe co-current heat exchanger. If the inlet and outlet temperature of steam are T_{hi} and T_{ho} , and for vegetable oil T_{ci} and T_{co} , respectively, the log mean temperature difference (ΔT_{LM}) will be _____

$$(A) \frac{T_{hi} - T_{co}}{\ln \frac{T_{hi} - T_{ci}}{T_{hi} - T_{co}}} \quad (B) \frac{(T_{ho} - T_{co}) - (T_{hi} - T_{co})}{\ln \frac{T_{ho} - T_{ci}}{T_{ho} - T_{co}}}$$

$$(C) \frac{(T_{hi} - T_{co}) - (T_{ho} - T_{ci})}{\ln \frac{T_{hi} - T_{ci}}{T_{co} - T_{ci}}} \quad (D) \frac{T_{co} - T_{ci}}{\ln \frac{T_{hi} - T_{ci}}{T_{hi} - T_{co}}}$$

Q. 10 – Q. 22 carry two marks each.

- Q.10 Match the food spoilage organisms given in Column I with the associated foods given in Column II

Column I

P. *Clostridium botulinum*
Q. *Salmonella* spp.
R. *Vibrio parahaemolyticus*
S. *Bacillus cereus*

Column II

1. Fish
2. Cooked starch foods
3. Meat, egg and poultry
4. Canned foods

- (A) P-4, Q-3, R-1, S-2
(B) P-3, Q-4, R-2, S-1
(C) P-2, Q-1, R-3, S-4
(D) P-4, Q-3, R-2, S-1

- Q.11 Fluid is flowing inside a pipe of radius 'R' in fully developed laminar flow. If the velocity of the fluid at the centre at a distance 'L' is ' v_{max} ', velocity at radial distance of $\frac{3}{4}$ (R) will be ___times v_{max}
- (A) 9/16 (B) 7/16 (C) 16/9 (D) 16/7

- Q.12 A meat ball with a radius of 25.4 mm at a temperature of 700 K, is suddenly plunged into a medium whose temperature is held at 395 K. Assume a convective heat transfer coefficient of $11.5 \text{ W m}^{-2} \text{ K}^{-1}$ and take the average physical properties as: $K = 44 \text{ W m}^{-1} \text{ K}^{-1}$, $\rho = 7850 \text{ kg m}^{-3}$ and $c_p = 0.4606 \text{ kJ kg}^{-1} \text{ K}^{-1}$. The temperature (K) of the meat ball after one hour is _____

- Q.13 a) **Assertion:** Acidulantes are added in soft drinks to provide a buffering action.
r) **Reason:** Buffers tend to prevent changes in pH and prevent excessive tartness.
Choose the correct answer from the following

- (A) Both a) and r) are true but r) is not the correct reason
(B) Both a) and r) are true and r) is the correct reason for a)
(C) a) is true but r) is false
(D) Both a) and r) are false

- Q.14 The D_{121} and Z values for *C. botulinum* spores in canned food are 0.2 min and 10°C respectively. Total time required in min, to reduce the spores from 10^2 to 10^{-6} at 111°C is _____.

- Q.15 a) **Assertion:** Olestra is used as a zero calorie fat replacer
 r) **Reason:** It is a sucrose polyester with 6-8 acyl group and is not absorbed in the human digestive system.
 Choose the correct answer from the following

(A) Both a) and r) are false
 (B) Both a) and r) are true, but r) is not the correct reason for a)
 (C) a) is true but r) is false
 (D) Both a) and r) are true and r) is the correct reason for a)

- Q.16 Match the enzymes in Column I with their functions in Column II

Column I

P. Amylase
 Q. Invertase
 R. Phosphatase
 S. Protease

Column II

1. Conversion of sucrose to glucose and fructose
 2. Softening of dough
 3. Effectiveness of pasteurization
 4. Conversion of starch to maltose

(A) P-1, Q-2, R-3, S-4
 (C) P-1, Q-4, R-2, S-3

(B) P-4, Q-1, R-3, S-2
 (D) P-2, Q-4, R-3, S-1

- Q.17 Match the terms in Column I with their most appropriate description in Column II

Column I

P. Enrichment
 Q. Fortification
 R. Supplementation
 S. Complementation

Column II

1. Overcome the deficiency of nutrient by mixing of two plant sources
 2. Overcome the deficiency of nutrient from a synthetic source
 3. Restoration of nutrient which is lost during processing
 4. Addition of nutrient which may or may not originally present

(A) P-3, Q-4, R-2, S-1
 (C) P-1, Q-2, R-3, S-4

(B) P-4, Q-3, R-1, S-2
 (D) P-2, Q-3, R-1, S-4

- Q.18 Match the products in Column I with their Original Phase in Column II

Column I

P. Milk
 Q. Butter
 R. Lactose
 S. Casein

Column II

1. Colloidal
 2. Solution
 3. Water in oil emulsion
 4. Oil in water emulsion

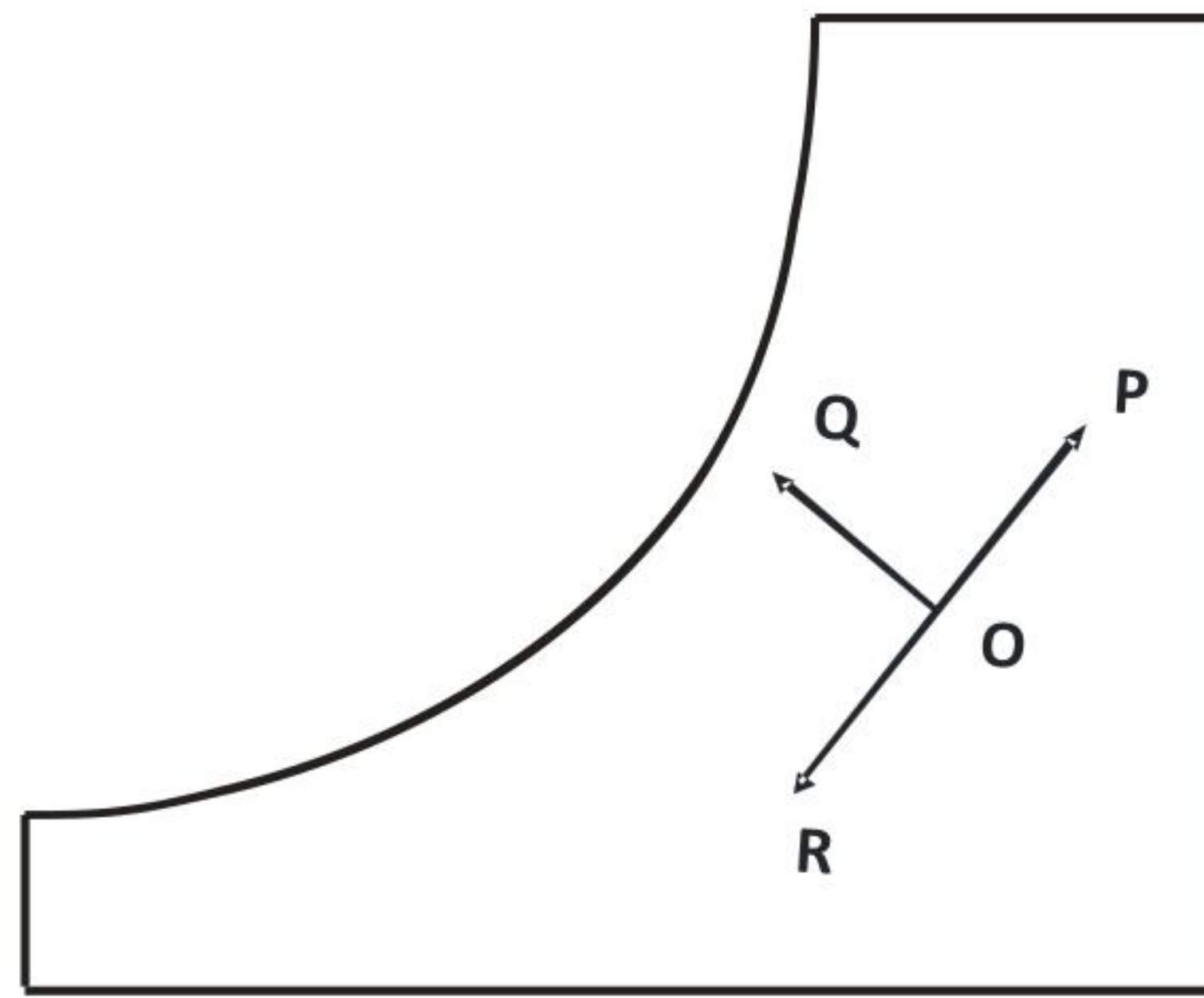
(A) P-3, Q-4, R-1, S-2
 (C) P-4, Q-3, R-2, S-1

(B) P-3, Q-4, R-2, S-1
 (D) P-4, Q-3, R-1, S-2

- Q.19 a) **Assertion:** Presence of low sulphur containing amino acids make casein in milk to boil, sterilize and concentrate without coagulation even at higher temperature.
 r) **Reason:** This is due to the restricted formation of di-sulphide bonds resulting in increased stability.
 Choose the correct answer from the following

(A) Both a) and r) are true and r) is the correct reason for a)
 (B) Both a) and r) are true but r) is not the correct reason for a)
 (C) Both a) and r) are false
 (D) a) is true but r) is false

- Q.20 In a typical Psychrometric Chart shown below, the processes OP, OQ and OR related to air water vapor mixture are _____, _____ and _____.



- (A) Cooling & dehumidification, cooling & humidification, heating & humidification
 (B) Cooling & dehumidification, heating & humidification, drying
 (C) Heating & humidification, cooling & humidification, cooling & dehumidification
 (D) Heating & humidification, cooling & dehumidification, drying
- Q.21 A fruit juice with a negligible boiling point rise is being evaporated using saturated steam at 121.1 °C in a triple effect evaporator having equal area in each effect. The pressure of the vapor in the last effect is 25.6 kPa absolute and the corresponding saturation temperature is 65.7 °C. The heat transfer coefficients are $U_1 = 2760$, $U_2 = 1875$ and $U_3 = 1350 \text{ W m}^{-2} \text{ K}^{-1}$. The boiling point (°C) in the first effect is ____.
- Q.22 In an aeration system, 520 kg of wheat grains having average size of 0.15 mm, shape factor of 0.88 and density of 1040 kg m^{-3} are fluidized using air at 2 atm absolute and 25 °C. If the cross section of empty bed is 0.4 m^2 , the minimum height (m) of the fluidized bed, with voidage of 0.45 will be _____.

END OF THE QUESTION PAPER